



TELEKOM MALAYSIA BERHAD

CA-1C – FIBER OPTIC CABLE – INTERNAL



TM Training Centre

Training Content

Module 1- General Knowledge FTTH

- ✓ HSBB/FTTH Structure
- ✓ PON Component Characteristics
 - > ODF
 - > FDC
 - > Closure
 - > FDP (Overhead DP, Pedestal DP, UG DP)
 - > Splitter

Module 2: Cable And Infrastructure

- ✓ Cable/Fiber
 - > Types of cable
 - > Color code



Training Content

Module 3- Internal Wiring Fiber

- ✓ Drop fiber installation and termination
- ✓ Internal fiber Installation

Module 4: Fiber Testing

- ✓ PON OTDR
- ✓ PON Power Meter
- ✓ OLTS
- ✓ Insertion Loss
- ✓ Optical Return Loss
- ✓ End to End Test



FTTH Network



Chapter 1: Introduction

FTTH Structure

PON Component Characteristic

Safety Precaution



TM FTTH NETWORK

PASSIVE ELEMENT
GPON –Giga Passive Optical Network.

TM OFFICE



OLT



Exchange Side (E/S)

→

Distribution Side (D/S)



→
Distribution Side (D/S)

2:4
Splitter 1:8

Drop Fiber



CUSTOMER

FDP



FTB



FWS

ONU

FWS

→

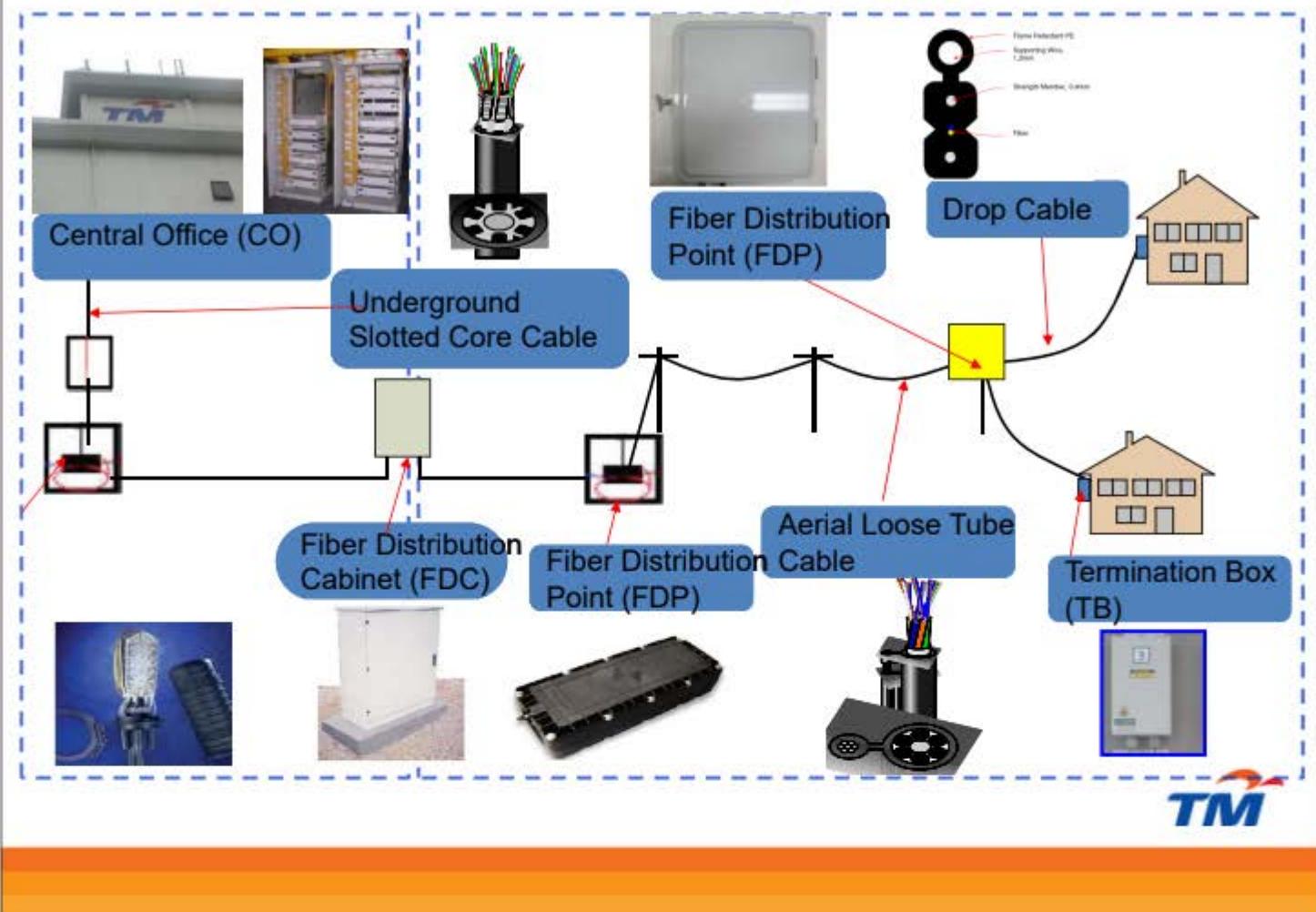
ONU

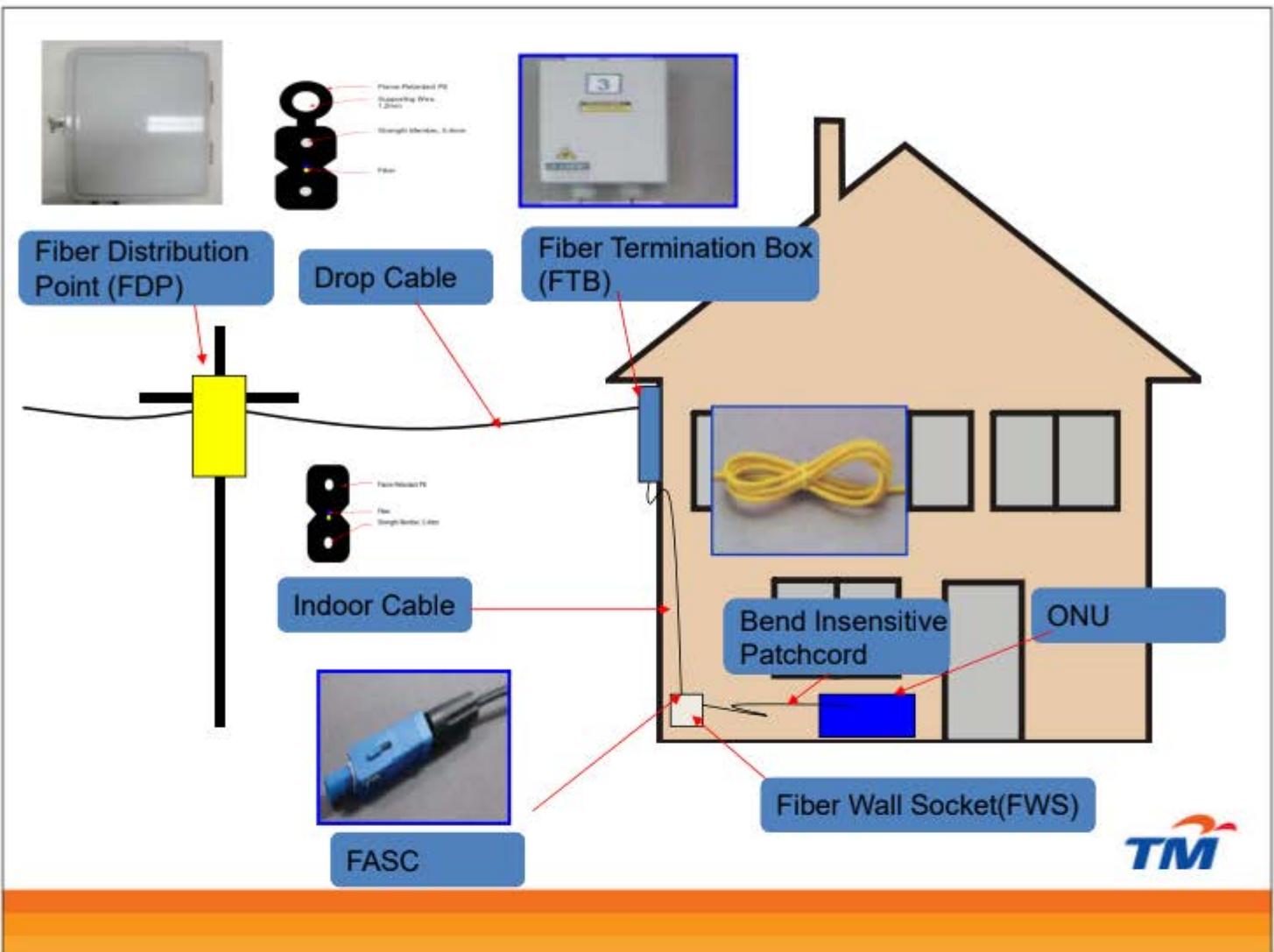
- OLT = Optical Line Terminal
- ODF = Optical Distribution Frame
- FDC = Fiber Distribution Cabinet
- FDP = Fiber Distribution Point
- FTB = Fiber Termination Box
- FWS = Fiber Wall Socket
- ONU = Optical Network Unit



E-SIDE

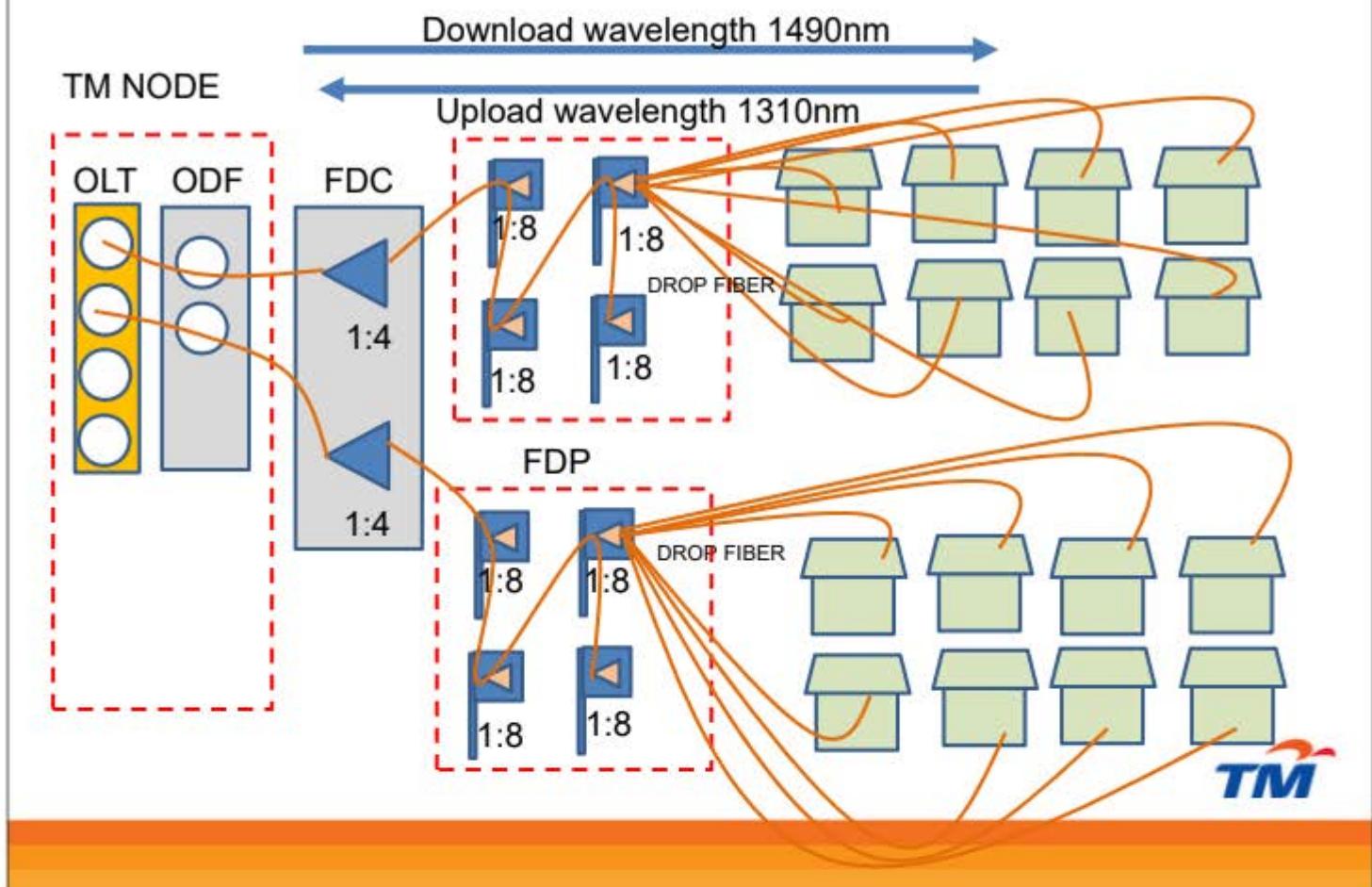
D-SIDE



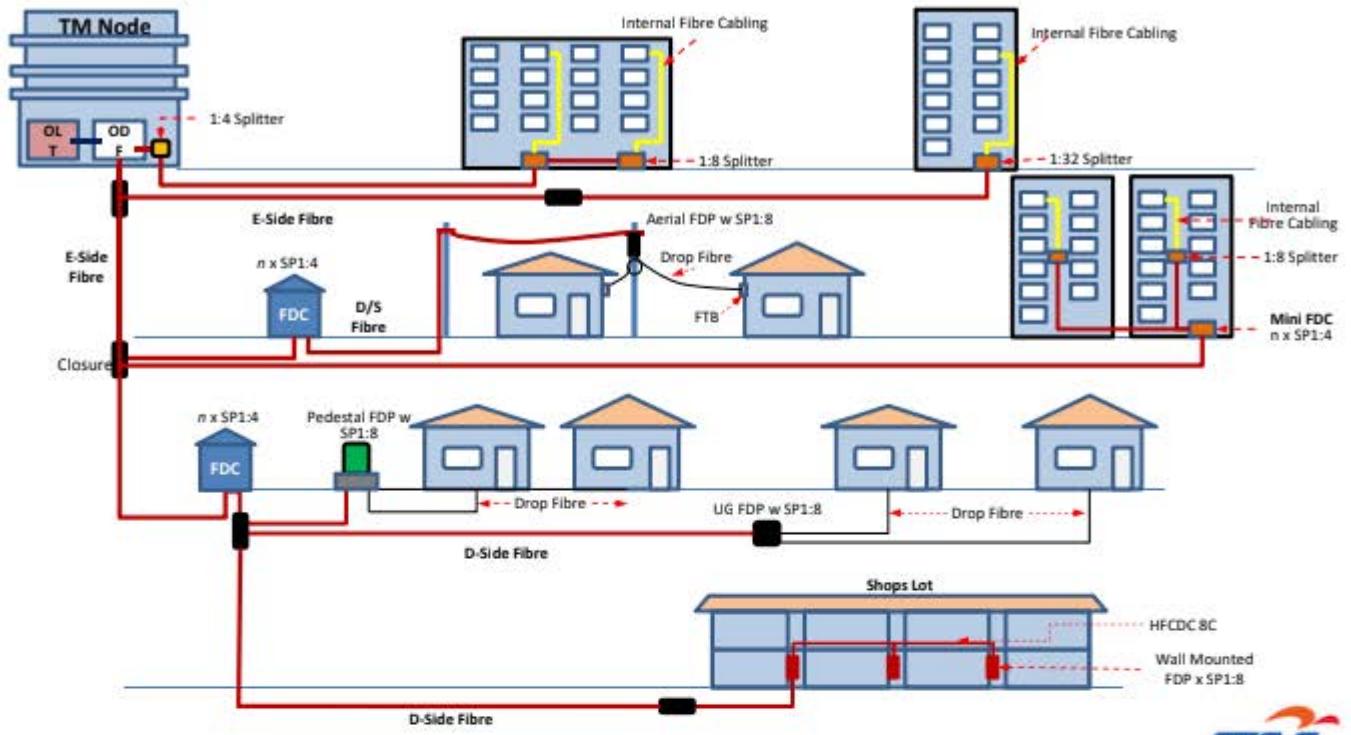


TM

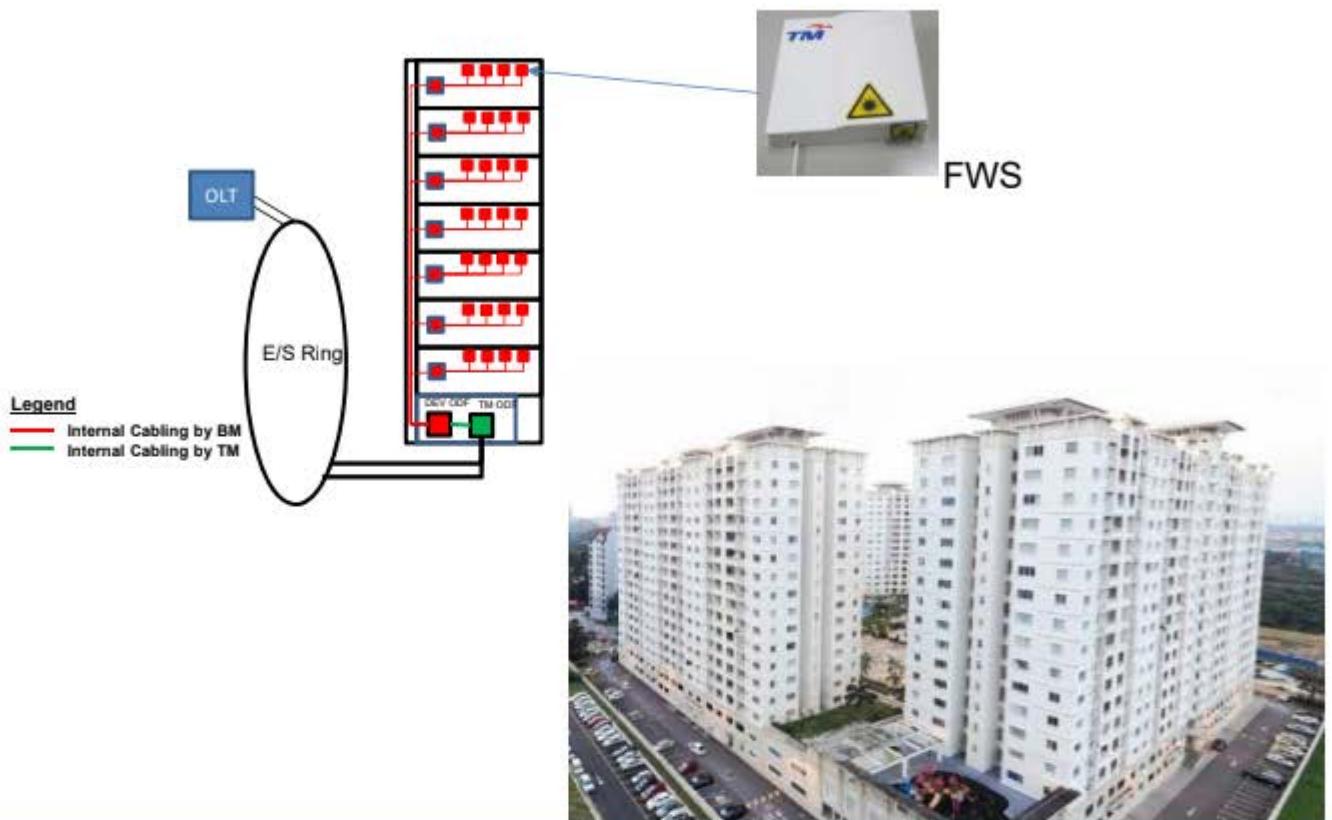
FTTH NETWORK



How FTTH Access Passive Network Was Designed?



FTTH to High Rise Building - Greenfield



Aerial & Wall Mounted DP





Underground DP



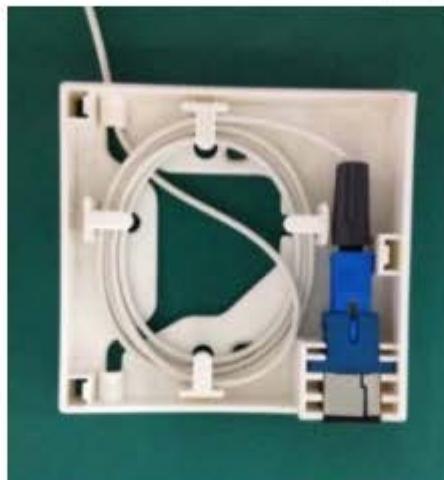
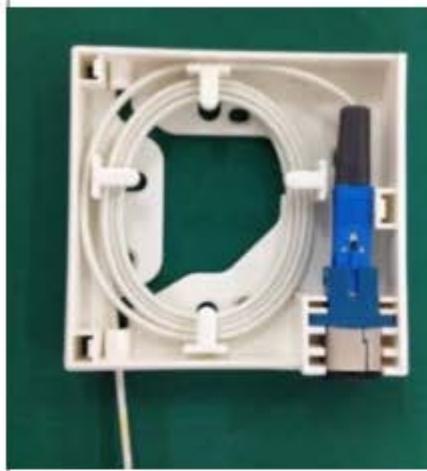
Drop cable sealing and secure accessory



PEDESTAL DP



FWS (Fiber Wall Socket)

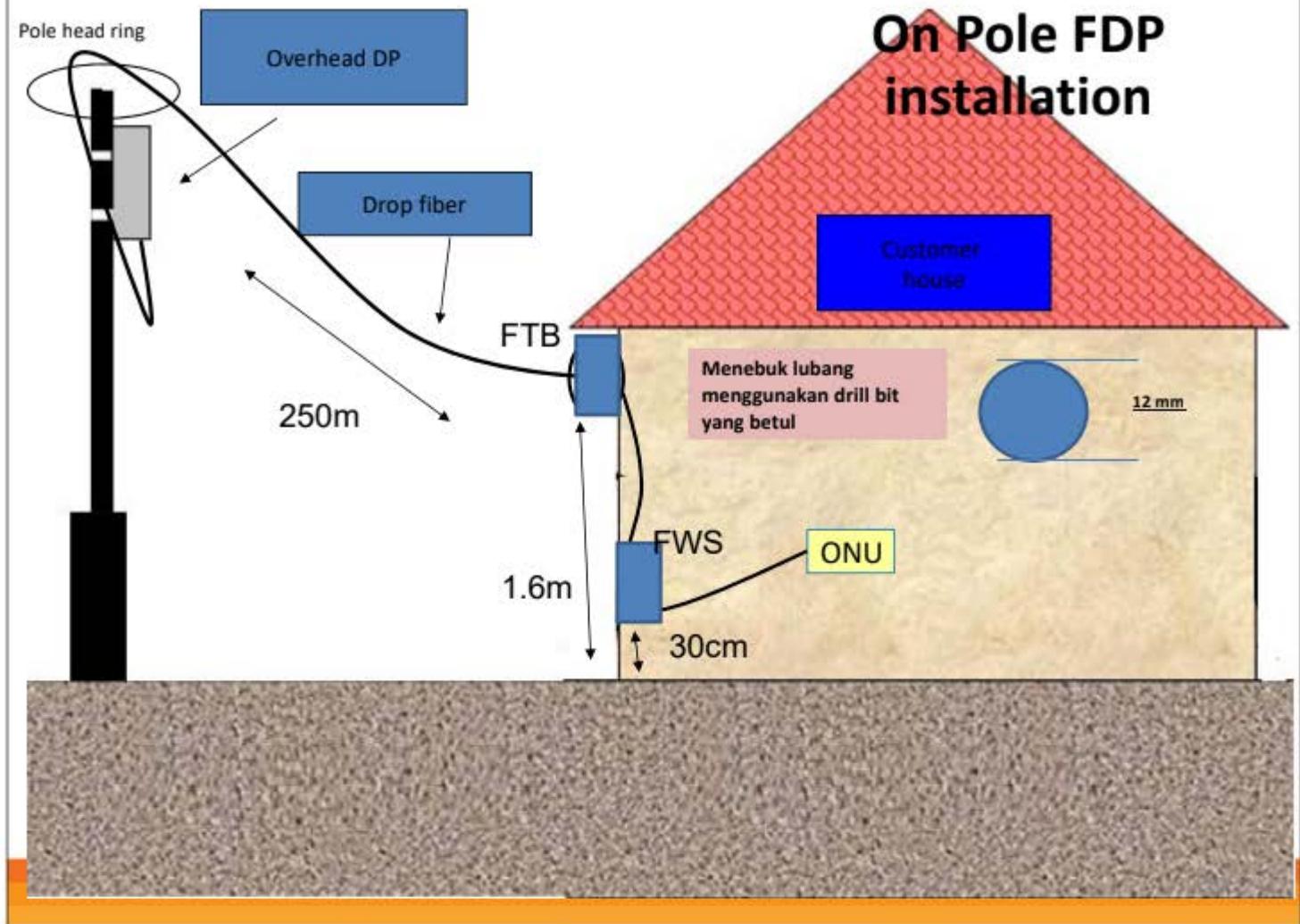


Features

- ◆ Ability to allow cables to enter from rear, bottom or of the unit.
- ◆ Proper routing, bend radius protection and strain relief of incoming cable
- ◆ Built-in auto shuttered SC adaptor as customer's required
- ◆ Drop cable terminated with field assembly or fusion splice with pigtail
- ◆ SC or duplex LC connector available
- ◆ Material is ABS/PC and Flame retardant



On Pole FDP installation

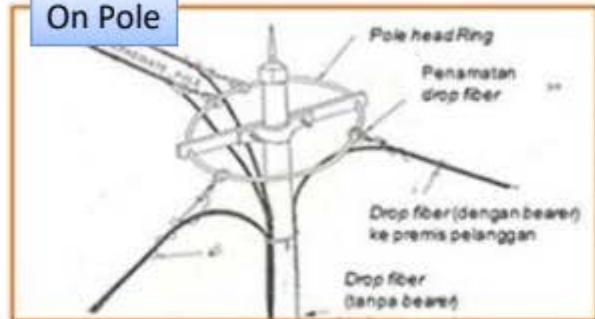




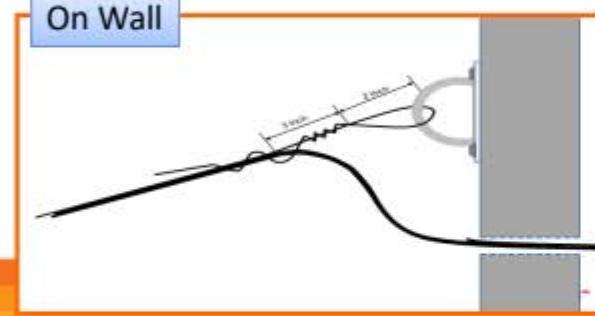
As described in the Work Instruction for On Pole drop fiber installation, good cable bearer installation shall minimize swinging impact to the connector.

Cable Bearer Installation Procedure For Drop Fiber

On Pole



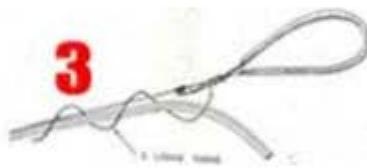
On Wall



- Penamatan drop fiber pada pole head ring dan pintal sebanyak 3 kali



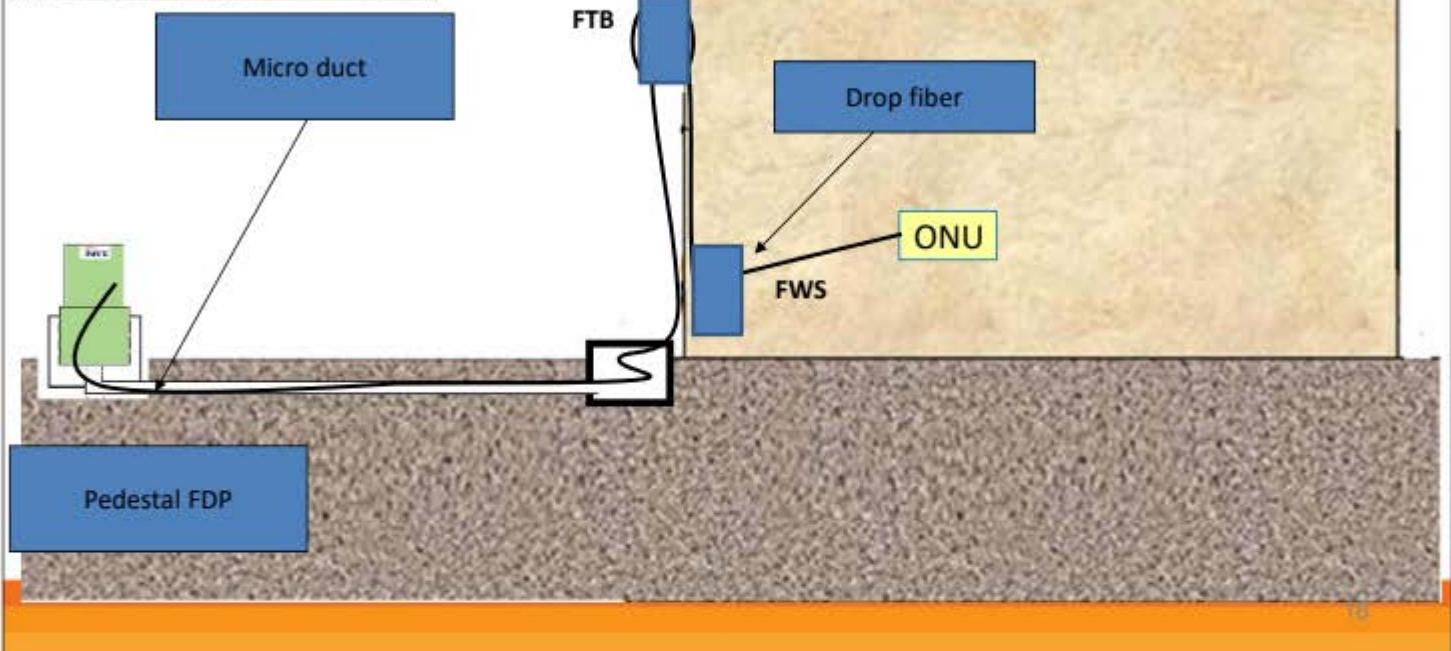
- Pintalan seterus sebanyak 3 kali dilakukan di hujung berdekatan dengan pole head ring



- Seterusnya, sekurang-kurang 2 pintalan dilakukan pada drop fiber.

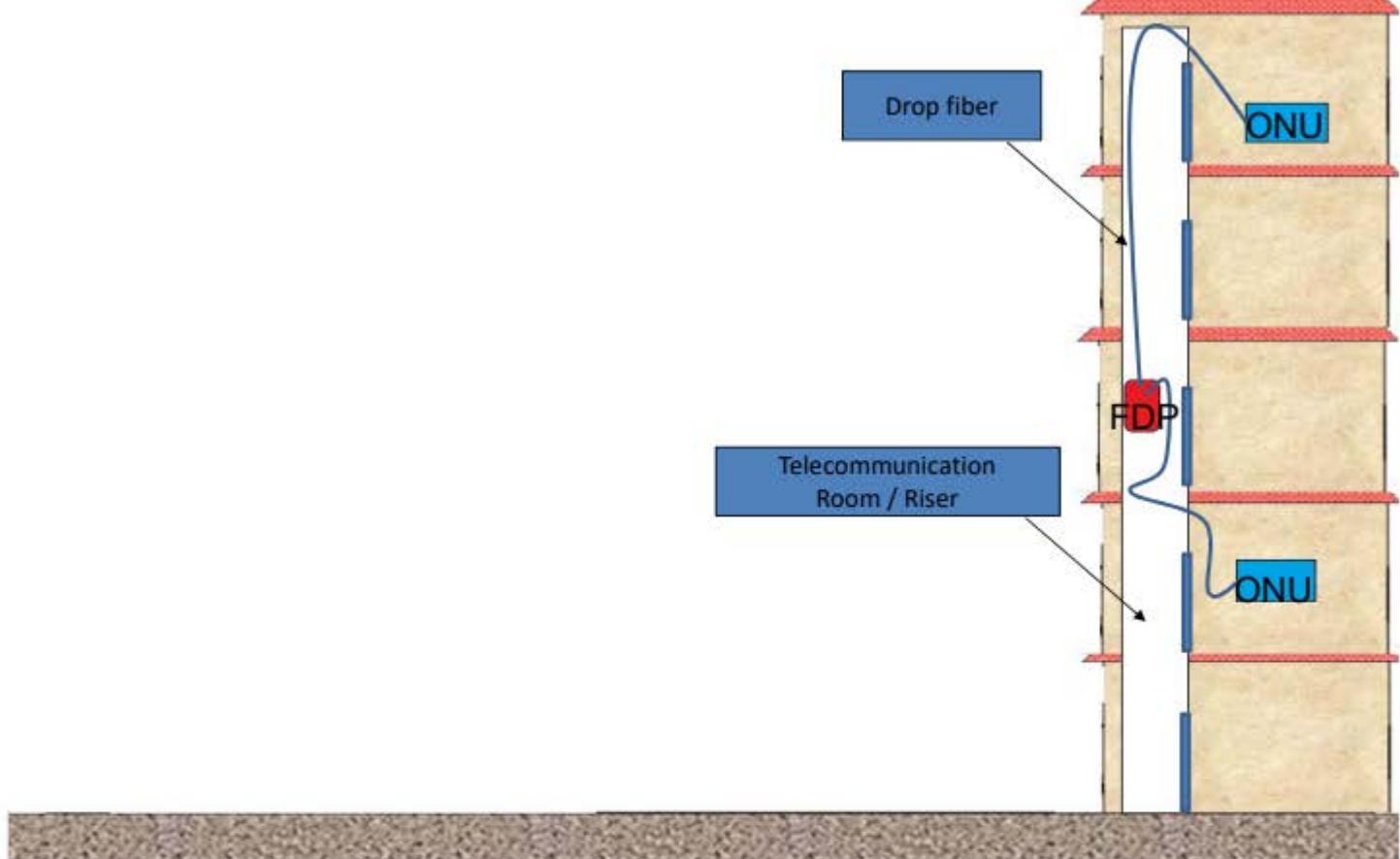


Pedestal FDP installation



High Rise Installation

FDP installation





Interconnection of BTU and CPE for FTTH UNIFI

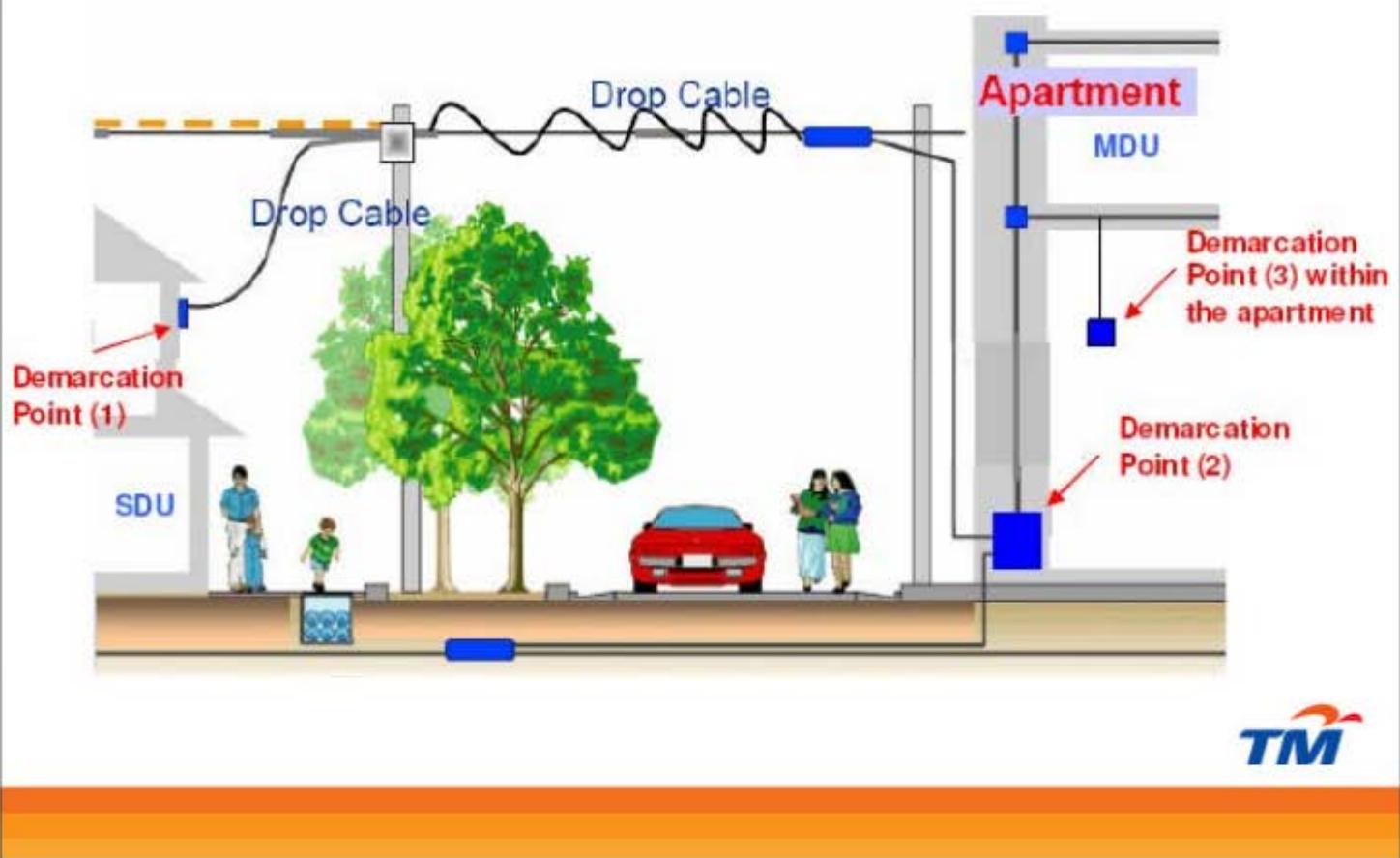


Content – Triple Play

- ***Triple play – Voice, Video and Data***
- ***Voice*** – VoIP (Voice over IP) is used instead of conventional PSTN system. VoIP lowers telephony cost
- ***Video*** – IPTV over PON offers broadcast TV and also Video on Demand at SDTV and also HDTV quality
- ***Data*** – High Speed Broadband at 100Mbps and 1Gbps are currently available.



Demarcation points



Passive Elements



OPTICAL DISTRIBUTION FRAME



Fiber Distribution Panel

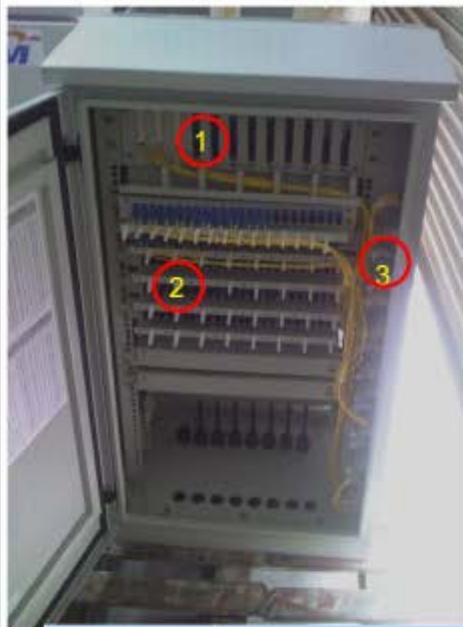


Cable Management



FDC

FRONT SIDE



REAR SIDE



No	Description
1	Splitter Compartment
2	Patch Panel
3	Cable Management
4	Splicing Tray
5	Outdoor Cable Entry (E-side and D-side)



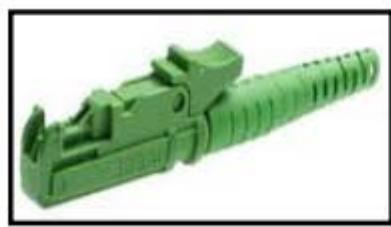
OPTICAL POWER SPLITTER



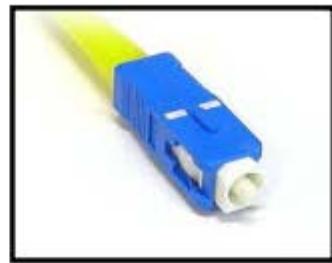
No	Description
1	Splitter Input
2	Splitter Module
3	Splitter Output
4	SC Connector



Type of Connectors



E2000



SC



FC



LC



PRODUCTS	PRODUCT DETAILS
ADAPTERS & ATTENUATORS	SC/UPC & E2000/APC ADAPTERS & ATTENUATORS

- Adapter : to connect between two connectors
- Used at ODF, FDC, FDP, TB and Fiber Socket
- Types of adapter :



E2000 Adapter



SC Adapter



FC Adapter



LC Adapter



Pigtail

- Used at :-
ODF - spliced with E-side cable and then patched at adapter for interconnection between OLT and E-side cable



Patchcord

- Used at ODF for interconnection between OLT and ODF
- Conform to the ITU-T Rec G.652D standard



CLOSURE



SPLICING TRAY

DOME

CABLE INLET/OUTLET

CLAMP





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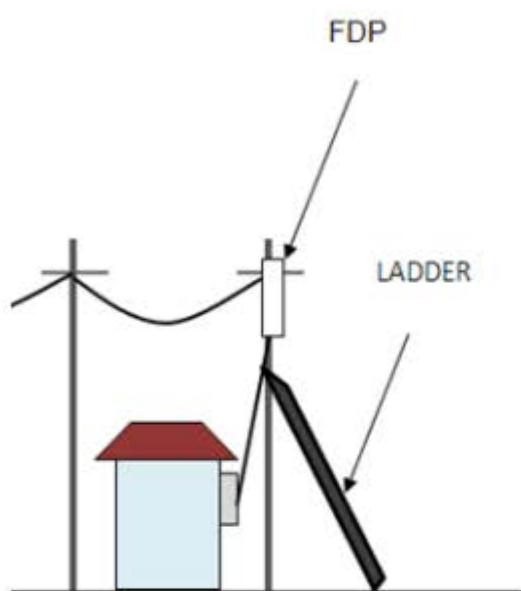
SAFETY GEAR AND PRECAUTION



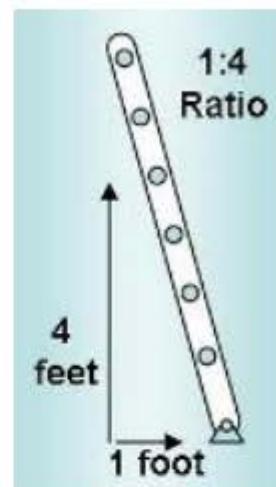
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LADDER SAFETY

Set the ladder angle



Set the ladder angle



Letakkan tangga satu perempat daripada ketinggian tiang



Full body harness for overhead work

Topi Keselamatan



Full
Body
Harness

Kasut
Keselamatan



Alatan keselamatan yang perlu digunakan ketika memanjat tiang DP

Manhole Safety



Authorized Gas Tester (AGT) means:

a person who appointed by employer to carry out atmosphere test and had attended a training course on safe working in confined space for Authorized Gas Tester and Entry Supervisor and passed the test or examination of Authorized Gas Tester

Authorised Entrant & Standby Person for Confined Space (AESP)

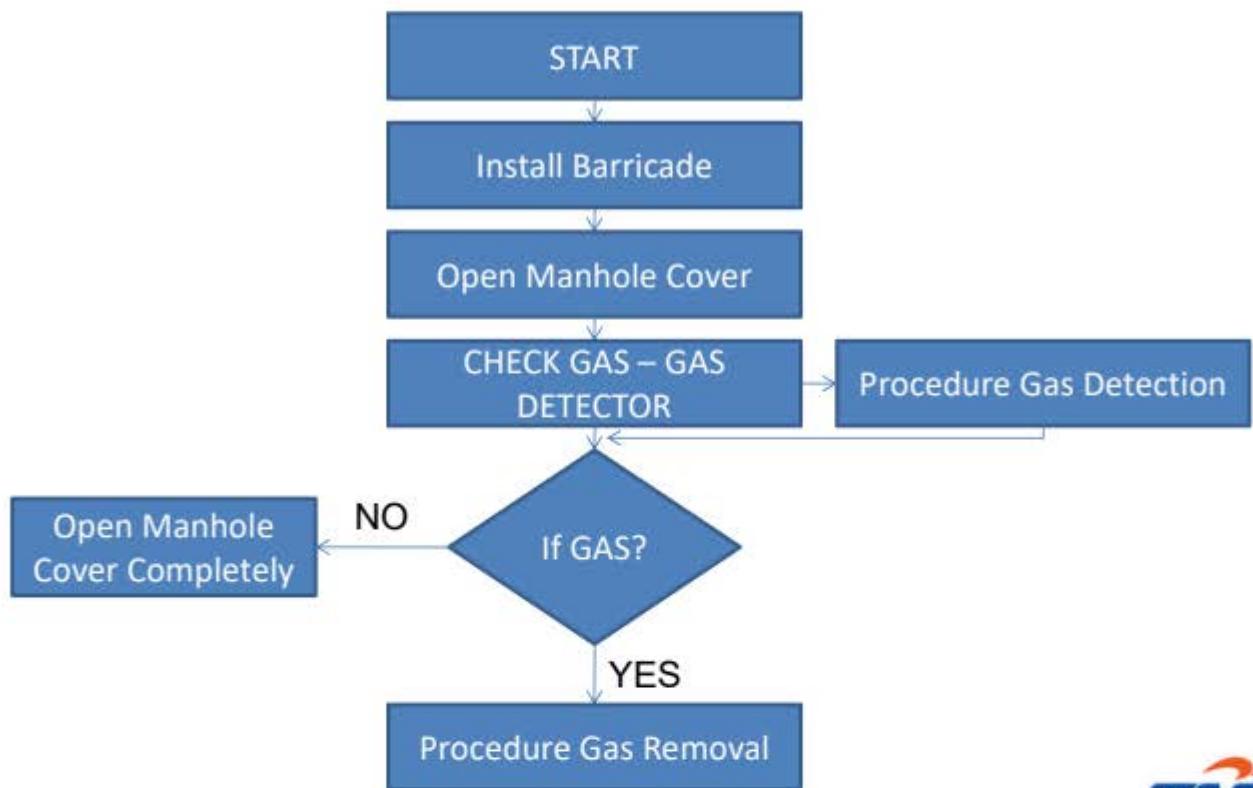
Authorised Gas Tester and Entry Supervisor for Confined Spaces (AGTES)

Hazardous Gasses

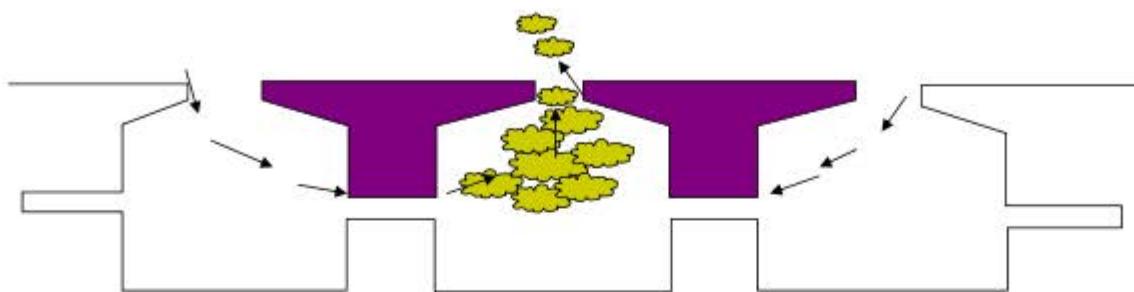
Hazardous Gas	Type of Gas
Explosive / Flammable	Petrol-Methane
Gas that cause suffocation	a) Carbon monoxide b) Carbon dioxide
Poisonous	Hydrogen sulfide



MANHOLE



GAS REMOVAL PROCEDURE



- a) Use Blower / Exhaust fan
- b) Open nearby manhole cover



Drilling Operation

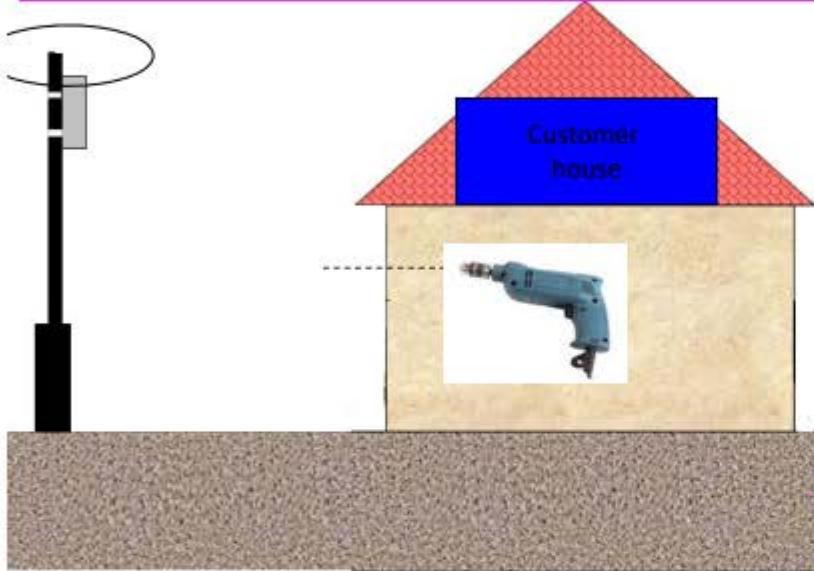
Drilling must be inside the house to the outside house

To make sure less breaking to the wall inside the house while drilling operation.

Plaster filling must be applied after drilling operation

To rebuild the surface of wall that broken because of drilling.

Use the metal detector to detect metal piping inside the wall



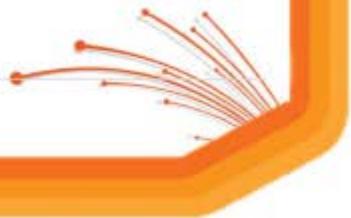
Peralatan keselamatan yang diperlukan oleh 'Installer' sebelum melakukan kerja-kerja penggerudian ialah: **Goggle, sarung tangan, topi keledar keselamatan & penutup telinga**





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TOOLS AND TEST GEARS FOR FTTH



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Power Meter

This product is GPON power meter for testing FTTx optical network. It allows for the testing of passive optical networks (PONs) at the three main wavelengths (1310, 1490 and 1550 nm) used in fiber-to-the-home (FTTH) and fiber-to-the-premises (FTTP).



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Visual Fault Locator



1mW 5KM Visual Fault Locator Fiber
Optic Cable Tester Meter

10mW 10-12KM Visual Fault Locator
Fiber Optic Laser Cable Tester



21

TOOLS FOR SPLICING



Cleaver



Fiber Stripper



lint free tissues



99% Isopropyl
Alcohol



Fiber Optic
Disposal Unit



Fiber holders for
drop cable (FHD-1)



Cable Sheath
Stripper



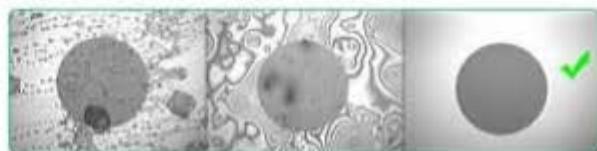
Protection sleeve for
drop cable (FPS-D60)





99% fiber
alcohol wipes

Fiber Cleaning Kits



Before → After



One Click Cleaner



lint-free tissues



99% Isopropyl
Alcohol



Fiber Cassette Cleaner



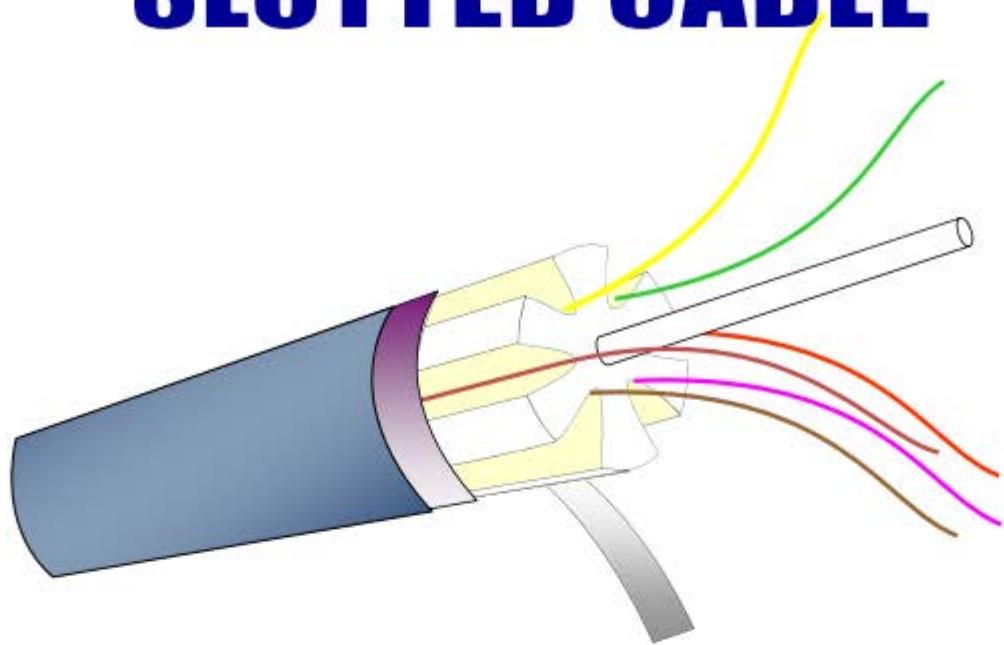
lint-free swab



Cable and Infrastructure



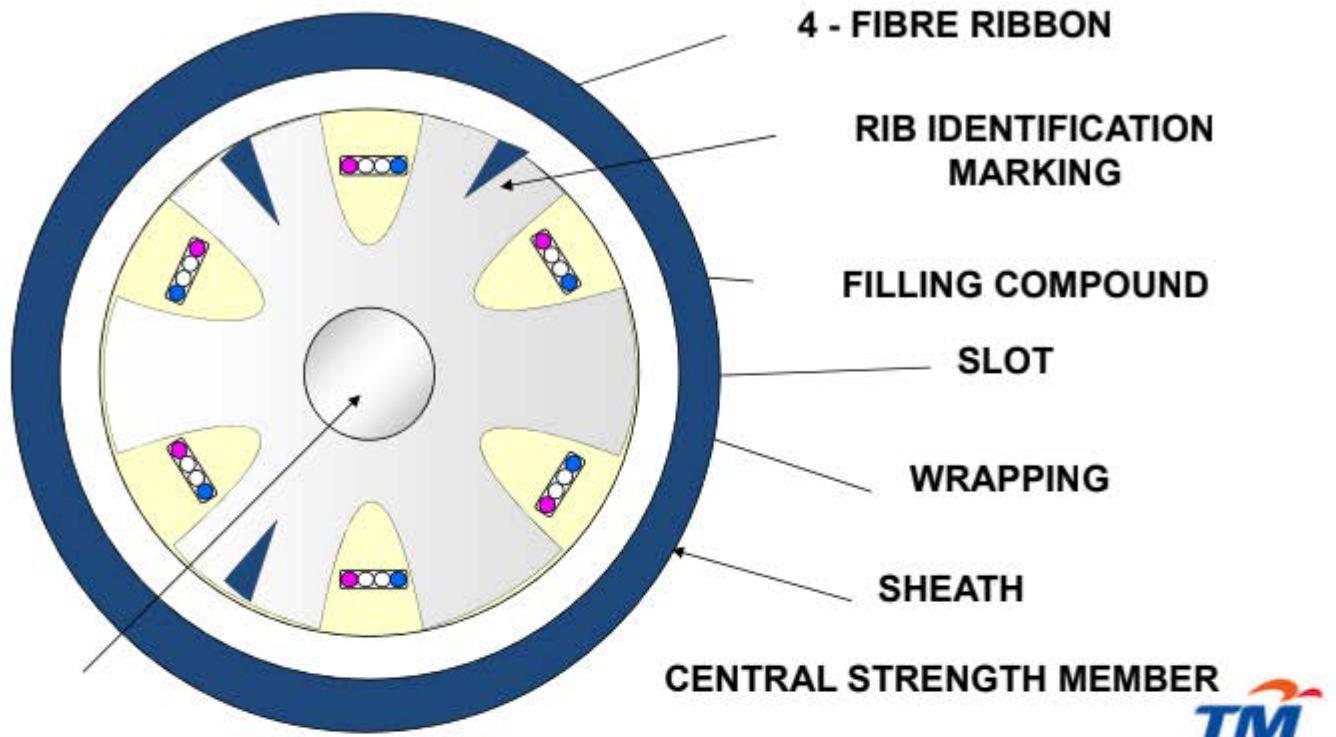
SLOTTED CABLE



CONSTRUCTION OF SLOTTED CORE OPTICAL FIBER CABLE

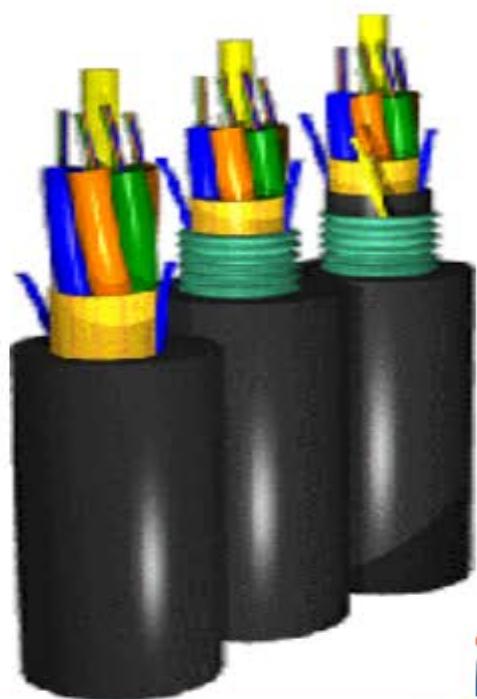
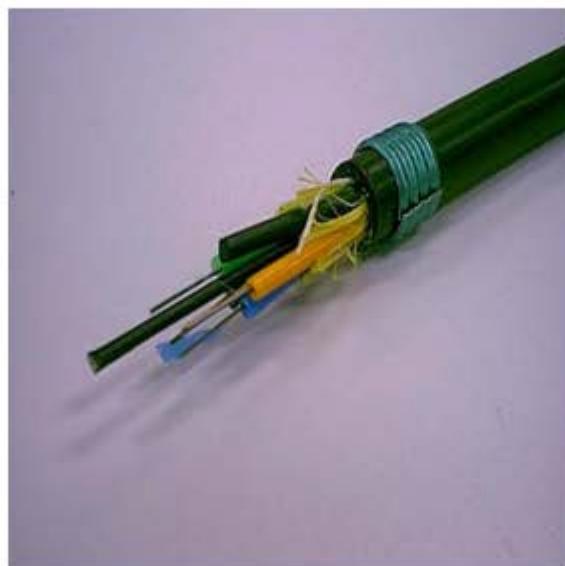


CROSS-SECTION OF COMPLETED CABLE 24
FIBER RIBBON

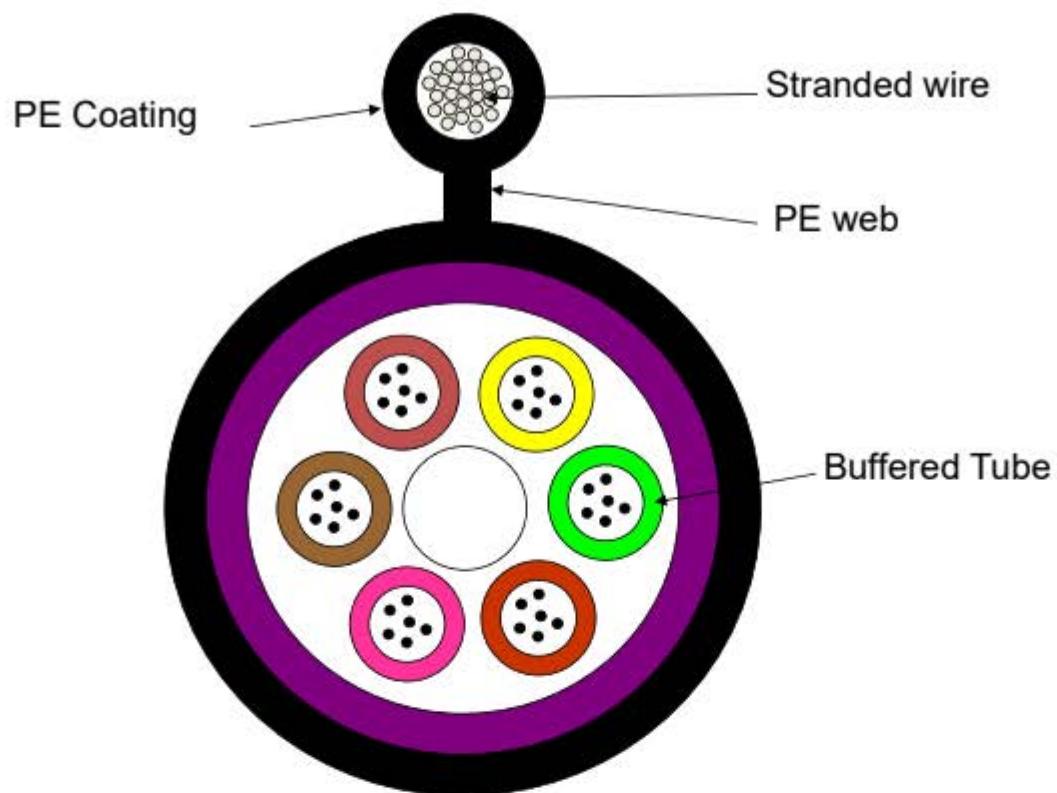


Basic Cable Design

- **Loose-tube fiber cable**

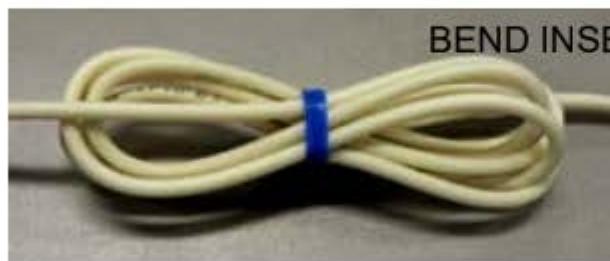
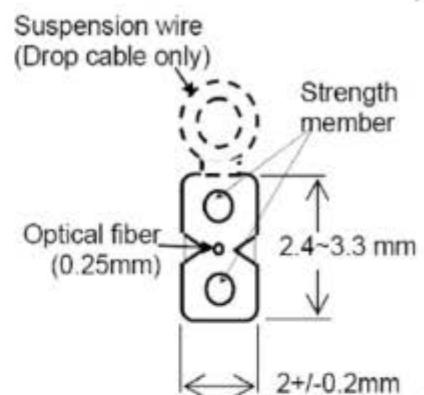


CONSTRUCTION OF LOOSE BUFFERED TUBE OPTICAL FIBER CABLE

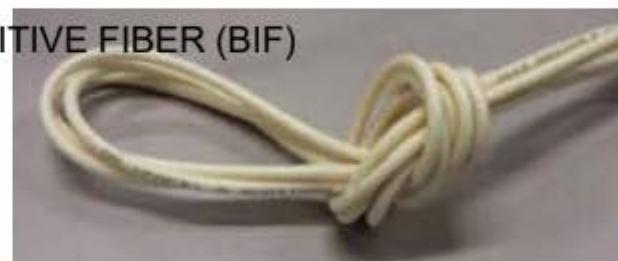


36 core

Drop & Indoor Cables



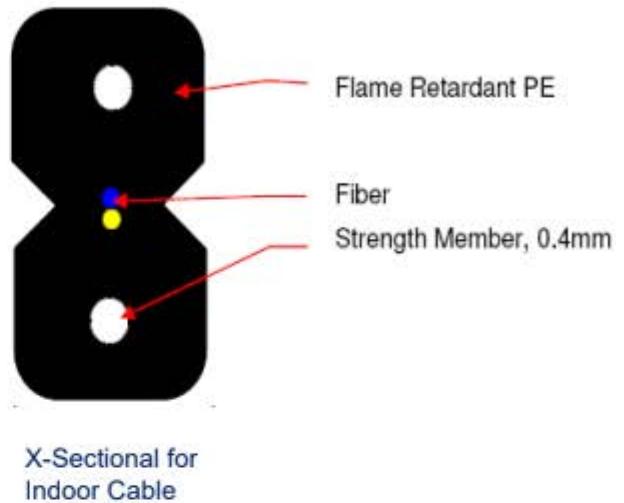
▲「PureFlex-slim」を束ねた状態



▲「PureFlex-slim」を縛った状態

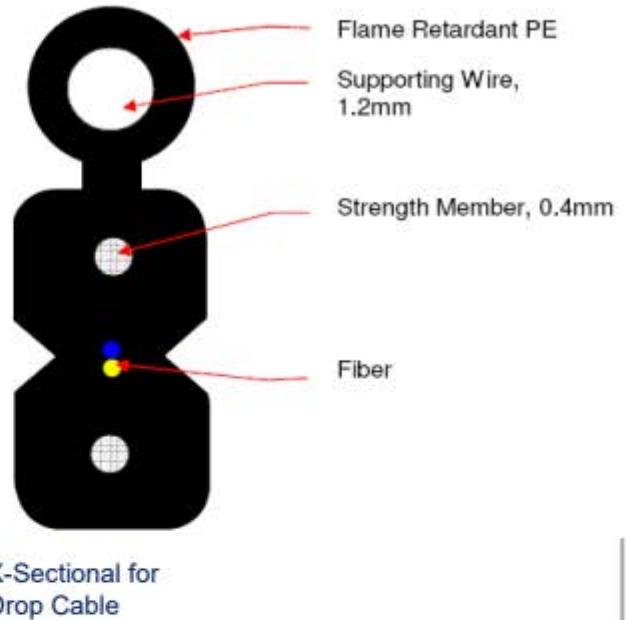
Indoor Cable Series

- For indoor installation
- Used for connection between Termination Box and Fiber Socket
- One or two fiber; ITU-T Rec G657 (Bend Insensitive Fiber)
- Halogen Free Flame Retardant sheath
- Estimated Fiber Loss : 0.4 dB/km



Drop Cable Series

- For outdoor installation
- Used for connection between Fiber Distribution Point and Termination Box
- One or two fiber; ITU-T Rec G657 (Bend Insensitive Fiber)
- Halogen Free Flame Retardant sheath
- Estimated Fiber Loss : 0.4 dB/km



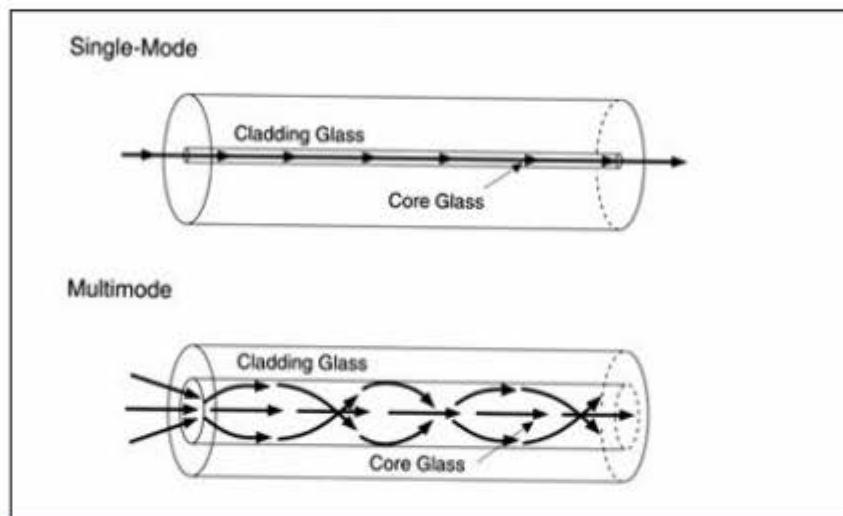
Patch cord

	G.652D	G.657A	G.657B
Bending radius	30mm	15mm	7.5mm
Used at:	OLT-ODF	FDP-FTB	FWS-ONU
		FTB-FWS	



Types of Fiber Optic

Single-mode fiber gives you a higher transmission rate and up to 50 times more distance than multimode, but it also costs more. Single-mode fiber has a much smaller core than multimode.



Internal Wiring Fiber



MAIN PROCESS

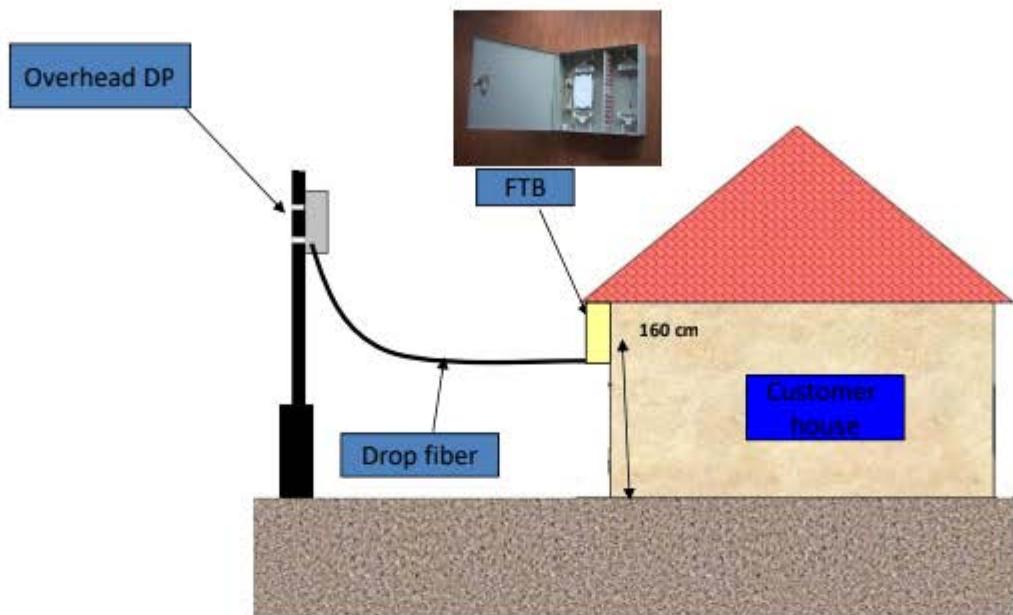
ACTION DETAILS

- 1.0 COMMUNICATION WITH CUSTOMER**
- 2.0 SITE SURVEY ASSESSMENT**
- 3.0 EXTERNAL AND INTERNAL INSTALLATION / OPERATION**
- 4.0 ONU INSTALLATION AND OPERATION**
- 5.0 RG AND SET TOP BOX INSTALLATION AND CONFIGURATION**
- 6.0 TESTING, DEMONSTRATION AND ACCEPTANCE BY CUSTOMER**
- 7.0 SITE CLEANLINESS**

- 1.1 CALL CUSTOMER TO CONFIRM APPOINTMENT FOR INSTALLATION.
- 2.1 INFORM CUSTOMER TO PERFORM INSTALLATION.
- 2.2 PERFORM CUSTOMER PREMISE SURVEY.
SITE PREPARATION.
 - 3.1 FA-SC CONNECTOR INSTALLATION.
 - 3.2 DROP FIBER PULLING AND FTB INSTALLATION.
 - 3.3 DRILLING OPERATION.
 - 3.4 INTERNAL WIRING INSTALLATION
 - 3.5 FIBER WALL SOCKET INSTALLATION
- 4.1 INSTALL ONU INSIDE CUSTOMER HOUSE.
- 4.2 INSTALL RG AND SET TOP BOX INSIDE CUSTOMER HOUSE.
- 5.1 MAKE CONNECTION FROM RG AND SET TOP BOX.
 - 6.1 TESTING
 - 6.2 DEMONSTRATION ON SERVICES.
 - 6.3 CUSTOMER WILL BE EVALUATE THE TESTING AND DEMO.
- 7.1 CLEAN CUSTOMER PREMISE AFTER INSTALLATION.



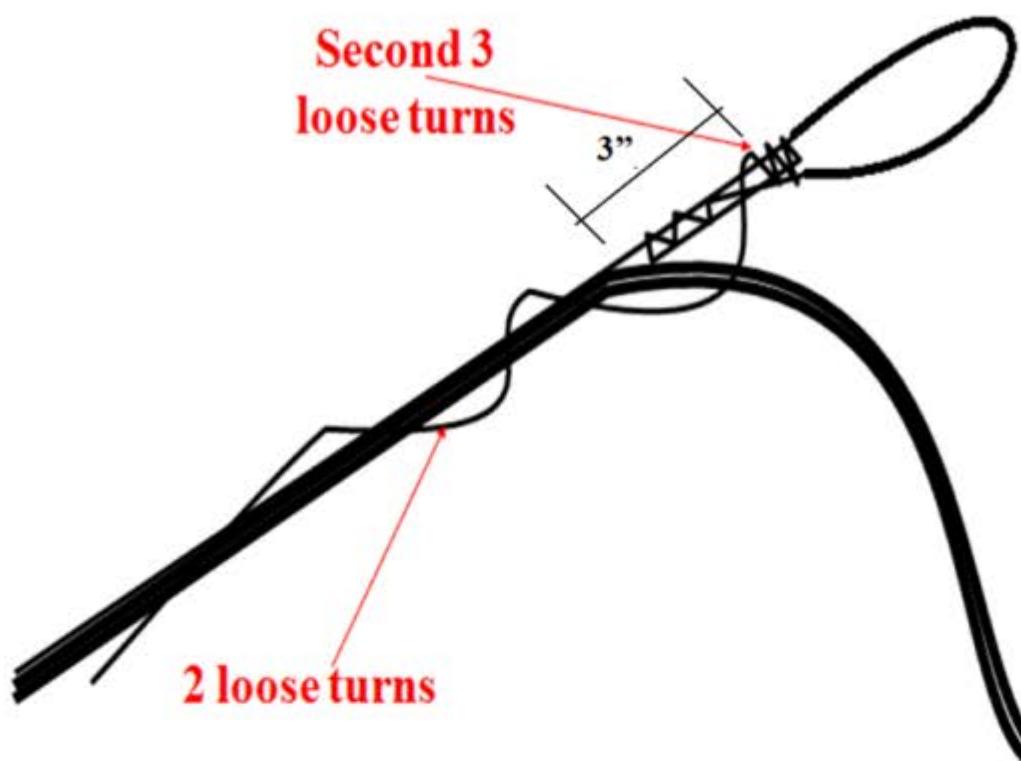
FTTH Overhead Installation...



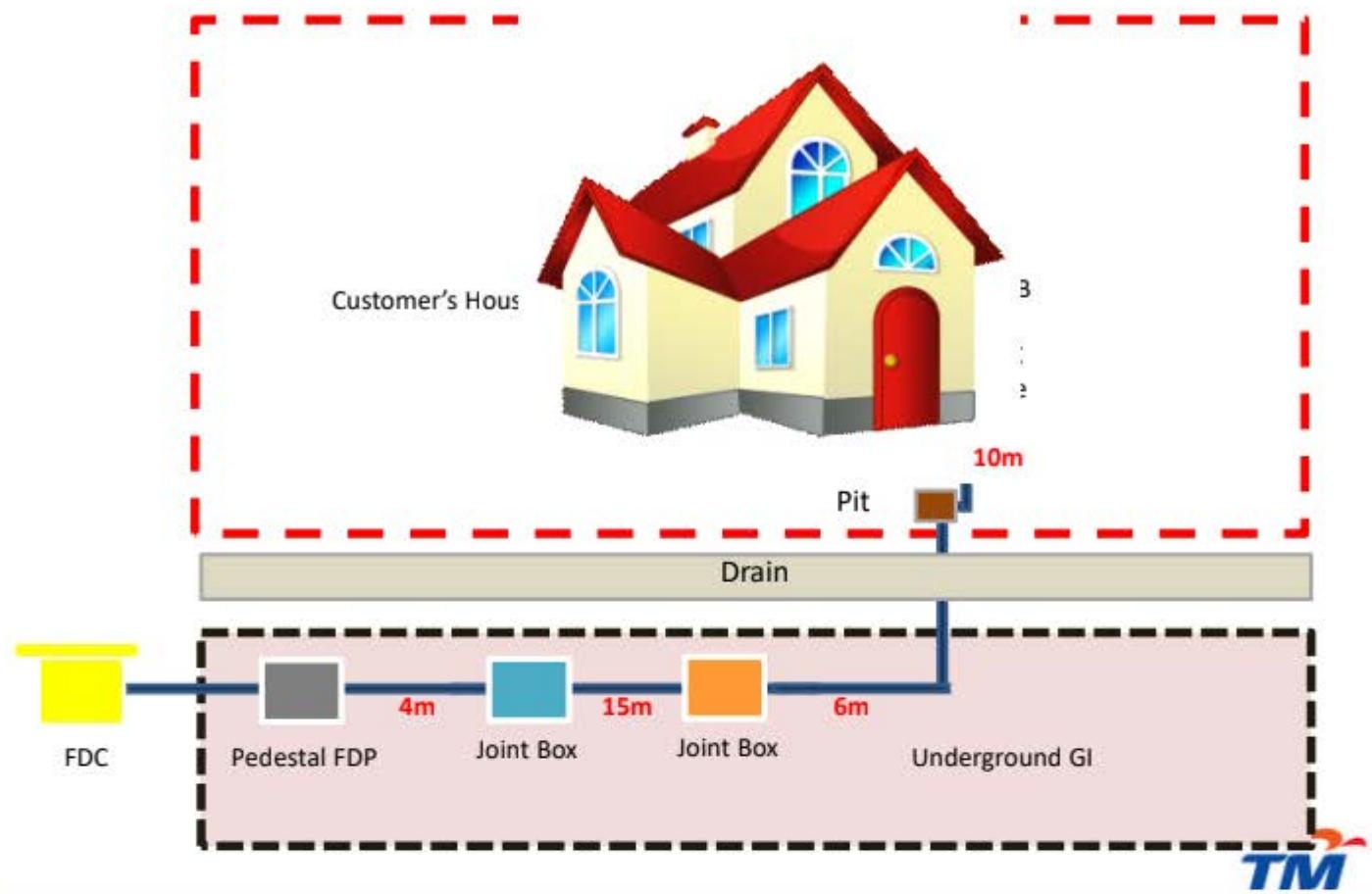
Note : FTB will be drilled onto surface wall.



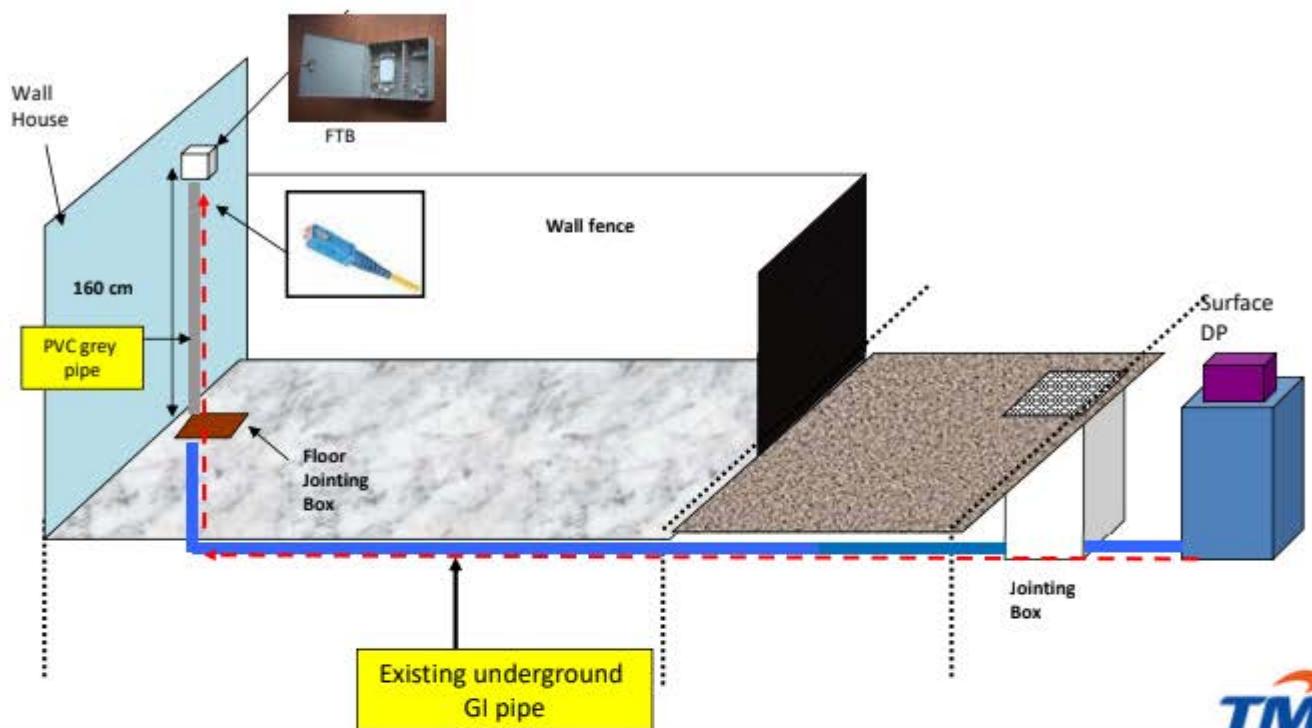
Termination IB wire at ring pole and D-hook



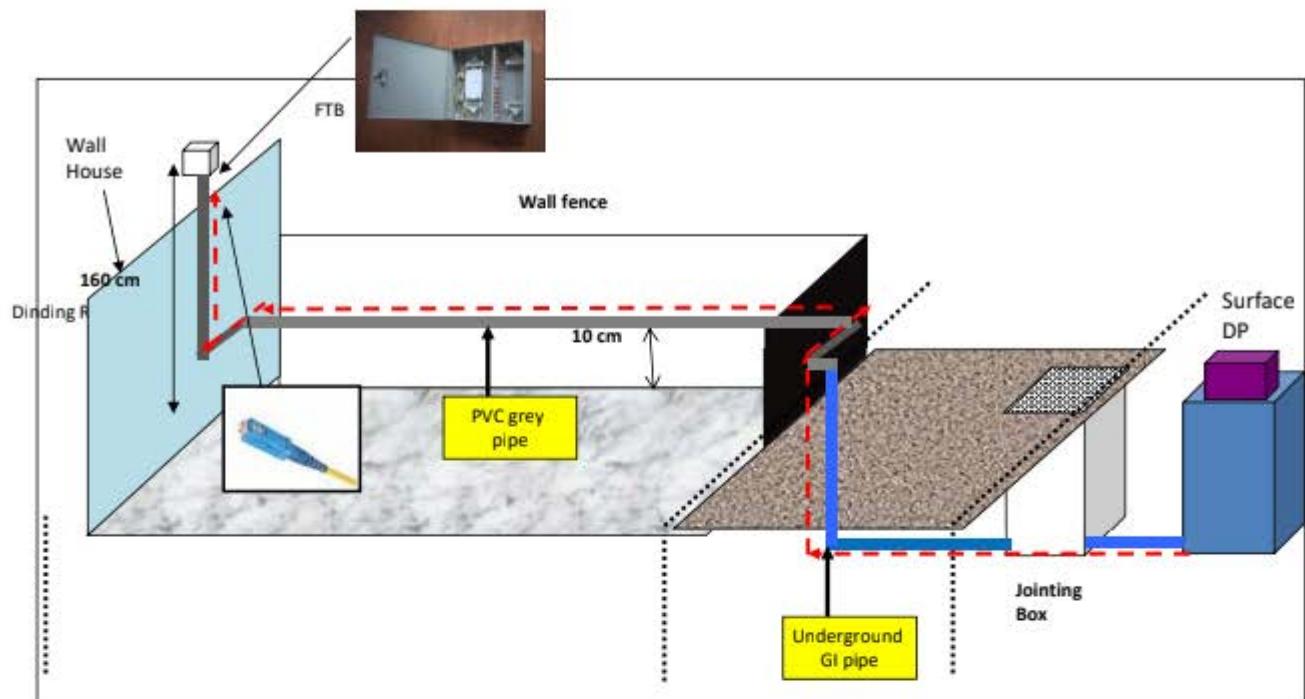
Typical underground feeding setup at customer house



FTTH Underground Installation (Using Existing Piping)



FTTH Underground Installation (Using New Piping)



Note : 1) PVC pipe will be fixed on the surface of the wall fence using stainless still clips (drilled to the wall)
2) FTB will be drilled onto surface wall.



Site Preparation

Preparation of site is important to eliminate safety hazards or operational risks during the installation process.

Make sure environment is safe to start work.

For outdoor installation, installation team must use a proper ladder for aerial work. Ladder is leaned to the pole at angle of 30° ensuring a flat surface at ground level.

Equipment that will be used must be in good condition and safe.

Installation team must use the safety belt or harness is clamped properly to the pole to ensure stability.

Harness is used for safety of the installation team while on the ladder at pole.

TM

Site Preparation cont'd

In order to have a flat surface to do aerial work, install a flat surface platform to the pole.

Open the fiber DP box using the proper key.



FDP must be locked properly to ensure that insect or dust will not be entered the FDP.



Site Preparation cont'd

Determine port to be used at FDP and its associated drop fiber entry hole at the bottom of the FDP.



Each port must be label and the entry hole must be closed using end cap after used.

Test the FDP port for acceptable attenuation measurement using Power meter. Attenuation level must be less than 25dB.

Attenuation must be less than 25dB to get better services.



Customer Premise Assessment

Survey to determine the route of external and internal wiring.

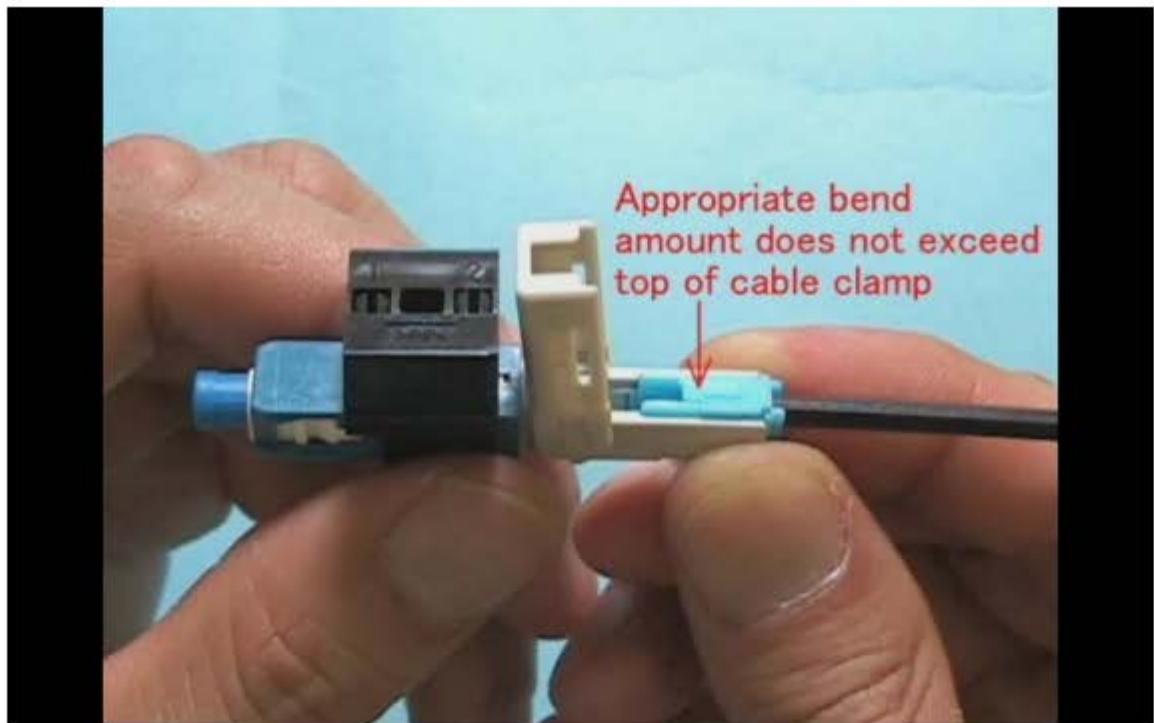
Some of the items to be determined are:-

- Cable entry to customer premise
- Location of FTB
- Location of internal fiber route (to be estimated at 10m, inform customer that any additional meter shall be chargeable).
- Location of fiber wall socket (the furthest distance for bend insensitive fiber from wall socket to ONU is 5 meter).
- Location of ONU & CPEs (RG, STB, DECT Phone).
Location of ONU& CPEs must be near the TV set.
- At least 4 AC power supply for ONU & set top box.



FA-SC Connector Installation





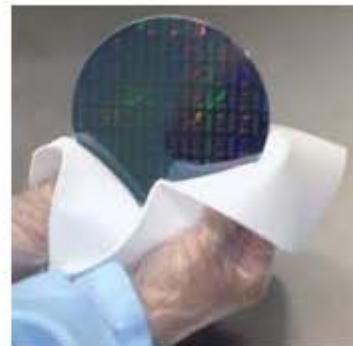
Places uses FASC connector:

FDP

FTB

FWS





Tools used for Construct FASC:

- Fiber Cleaver
- Stripper
- Lint-Free gauze
- Cutter



Drop fiber pulling and FTB installation

Pull drop fiber with the FA-SC connector attached from FDP to the premise.

Clean the connector ferrule before attaching to FWS.

Attach one end of the drop fiber with the FA-SC connector to the FDP port to be used for the particular customer. Attach the other end of the drop fiber to the FTB port.

Installation of FTB will differ according to type of customer premise.

Customer premise are define as:

SDU – Single storey & double storey terraced, semi detached bungalow house and shop lot.

MDU – Condominiums, apartments and high rise buildings.



Drilling Operation

Drilling must be inside the house to the outside house

To make sure less breaking to the wall inside the house while drilling operation.

Plaster filling must be applied after drilling operation

To rebuild the surface of wall that broken because of drilling.

Use the metal detector to detect metal piping inside the wall



Drilling Operation cont'd

Observe the water tap location to determine the path of water pipe in order to avoid drilling the path of the water pipe

This action strictly must do to prevent from leakage from the water pipe in the wall.

The determined the condition of the wall to be drilled (cement or plaster) to ensure that the drilling has a good grip

This is to ensure that FTB will hold.

Detailed information for the drilling works are as attached in [Appendix C.](#)



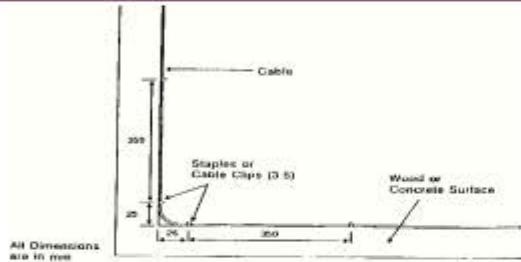
Internal Wiring Installation

Exposed surface cabling

Exposed surface cabling should be installed along the wall surface edges by means of staples or cable clips. Staples should be used for attaching bend insensitive indoor fiber cables or patch cords onto wood or partitions. Cable clips should be used for securing cables onto concrete or plaster surface.

Be careful while placing the staples at wall surface. This is to ensure it does not damage the wall.

To prevent the wire from sagging, staples or cable clips (35mm) should be spaced evenly at 350mm. The staples or clips should be spaced about 25mm away from the corners.



Internal Wiring Installation

Installation of cables using PVC casing and batten

PVC casings/battens should be installed either horizontally or vertically. Casings are installed along wall edges nearest to the floor wherever possible to ensure an organized and neat internal wiring route.

PVC casing/batten shorter than 300mm should be fixed with at least two nails.

Be careful while placed the nails at PVC batten.

Cables should be secured onto the batten by using saddles fixed with brass nails at 250mm distance

The cable should be protecting by using saddles.

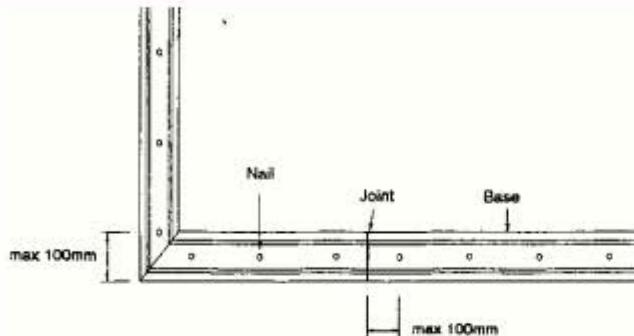


Internal Wiring Installation

Installation of cables using PVC casing and batten cont'd

The nail at the end of the casing should not be more than 100mm from the end.

Nails are placed at each 100mm at the batten.



Where batten is installed through an opening in the beam, the batten should have no joint in the opening and its length should be such that there is 100mm length of batten at each end of the opening.

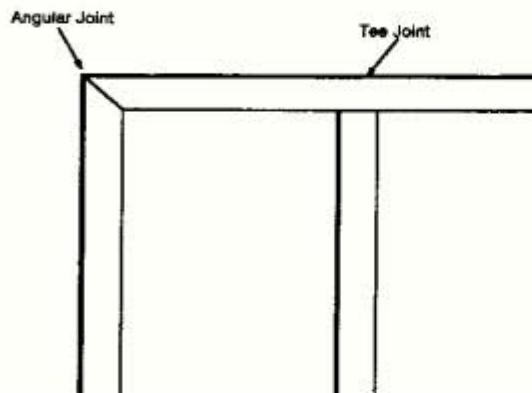


Internal Wiring Installation

Installation of cables using PVC casing and batten cont'd

All angular joints should be cut and formed to conceal the cables fully on the batten or in the PVC casing.

Make sure the PVC batten placed correctly and tight when it is installed.

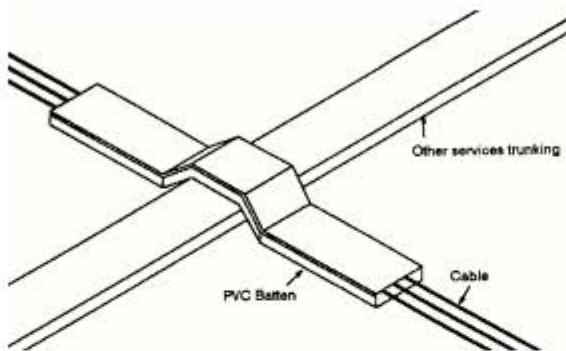


Internal Wiring Installation

Installation of cables using PVC casing and batten cont'd

Where batten and other services' casing, conduit, trunking, duct etc intersect, a crossover should be constructed to bridge the batten.

Make sure the PVC batten is cut correctly in shape as figure to place on the other trunking.



Fiber wall socket Installation

Fix the fiber wall socket to the wall ensuring a height of at least 30cm from the floor. This is to avoid environmental risks that may arise if it is installed lower.

Fiber wall socket will be put at 30cm above the floor so it will protect fiber wall socket from collecting dust.

Fix the fiber wall socket using proper screw to ensure stability of installation. Avoid using stickers such as double sided tapes.

Make sure screw at fiber wall socket is tight.

Connect the bend insensitive patch cord/internal fiber cable to the fiber wall socket.

Clean the connector ferrule before attaching to FWS.

Use visual inspection probe to confirm the cleanliness of the ferrule.



Fiber wall socket Installation cont'd

Using a PON power meter, test the total link loss received at the fiber wall socket. Absolute power measurement should be more than -25dBm. If the value is less than -25dBm, clean the connector using alcohol and lint-free cloth.

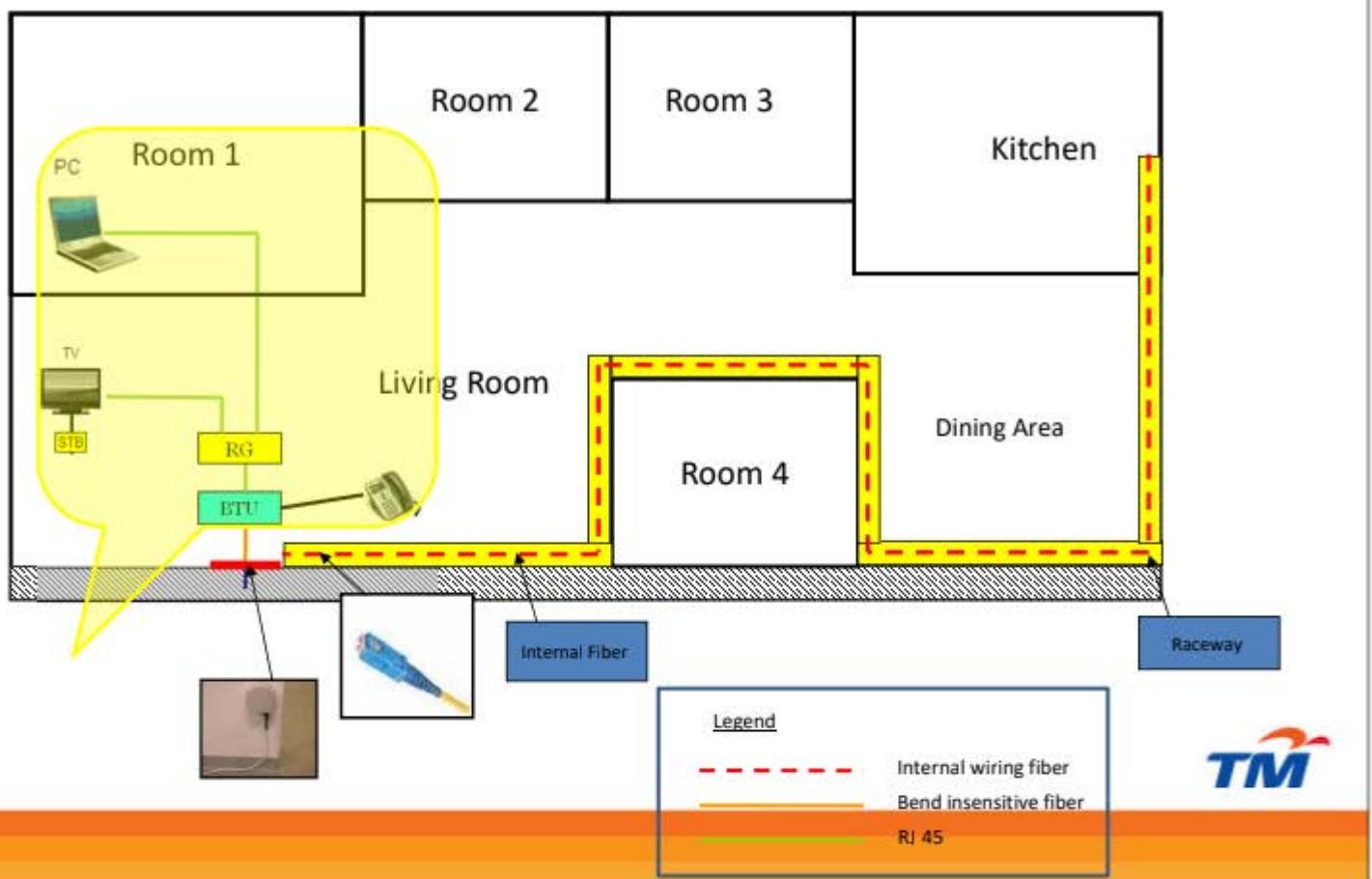
Clean the connector with connector cleaner after and before the test.

Repeat measurement of absolute power level. If the measurement is more than -25 dBm, test the loss measurement at every connection (FTB & FWS) to ensure it is within specification.

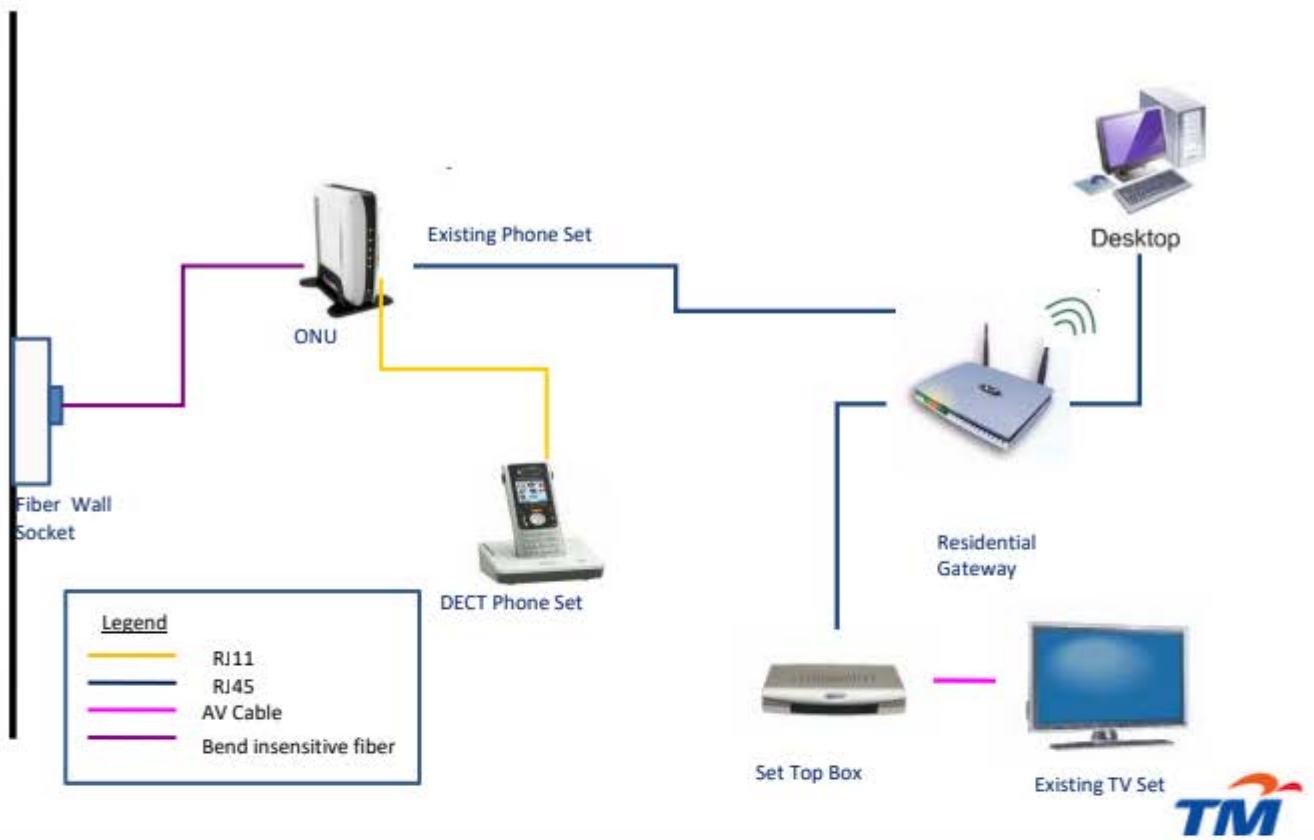
The reading should be 0.5dB or less at every termination.



Layout In Customer Premise For Landed



Installation Of BTU And CPE



Workspace Cleanliness

Ensure all the packaging materials (including the instruction manuals) are properly put away and handed over to customer.

Ensure all the tools and test gears are stored back in the toolbox.

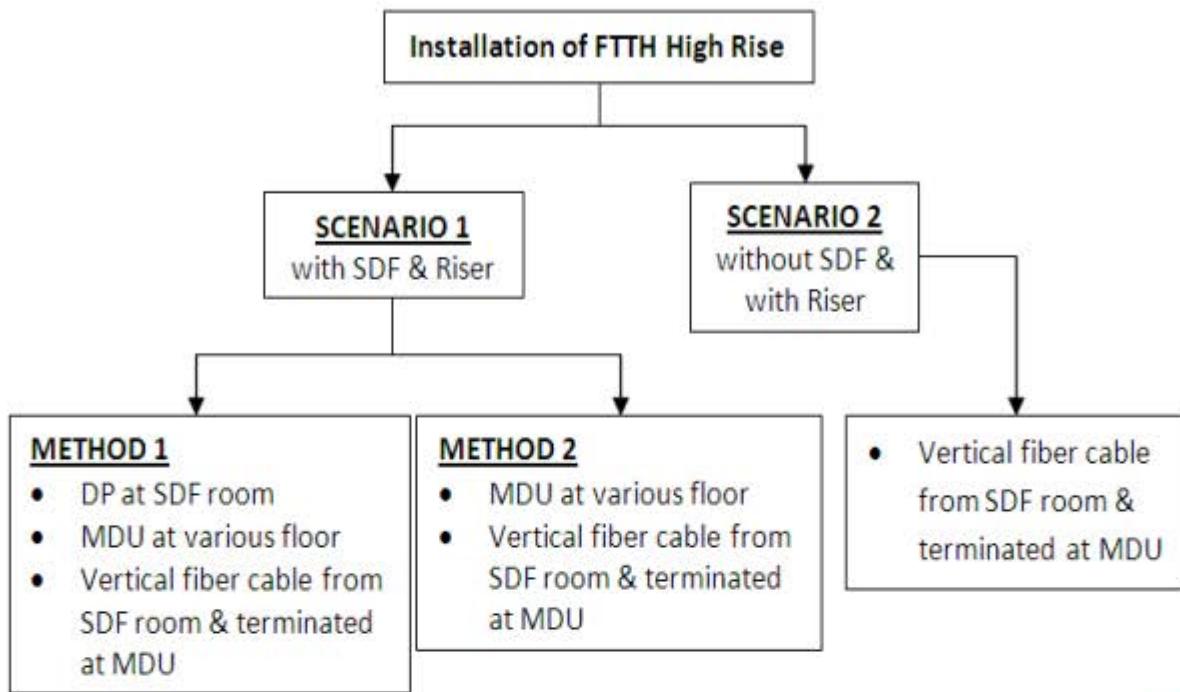
Ensure that the workspace inside and outside customer premise is clean. It is recommended to use a vacuum cleaner to clean the working area.



Internal Wiring Fiber High Rise



DESIGN OF FTTH NETWORK IN HIGH RISE RESIDENTIAL BUILDING



RESIDENTIAL BUILDING WITH SDF ROOM & CABLE RISER (SCENARIO 1)

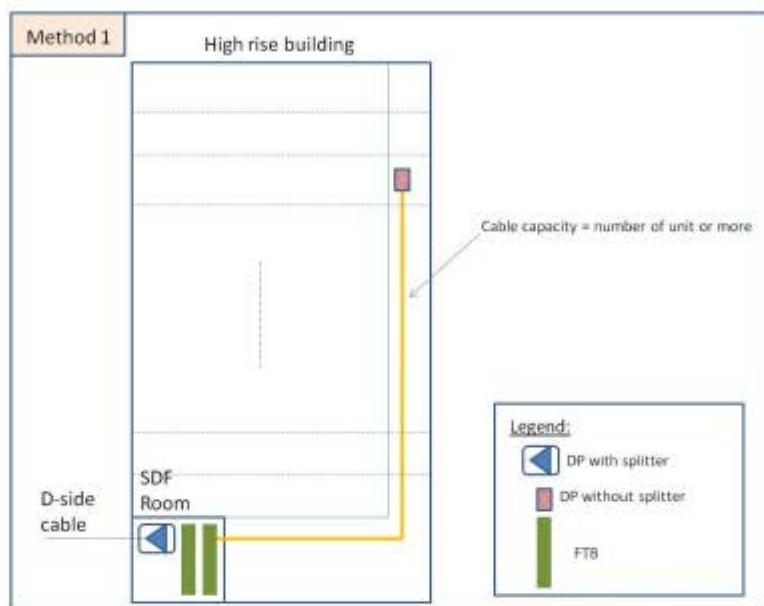


Figure 1: FTTH network at residential building with SDF and riser. (Method 1)



RESIDENTIAL BUILDING WITH SDF ROOM & CABLE RISER (SCENARIO 1)

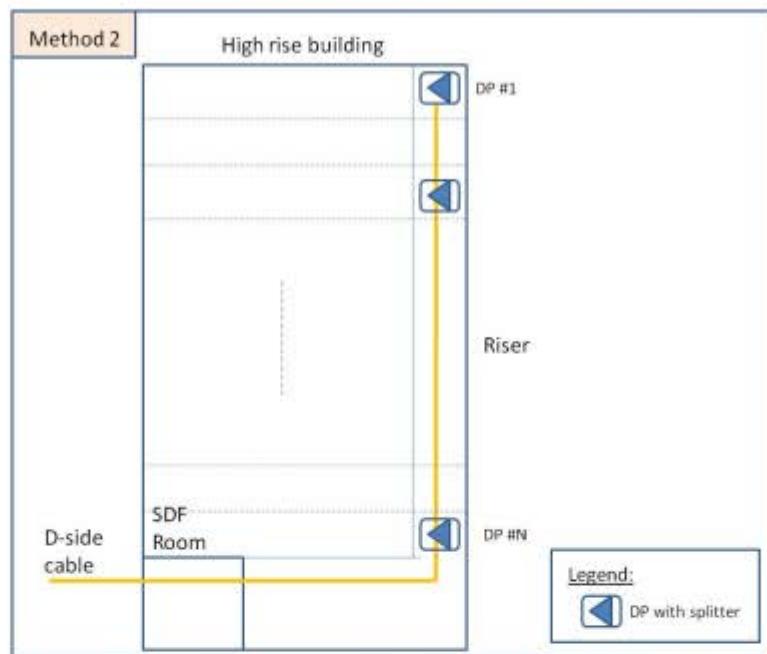


Figure 2: FTTH network at residential building with SDF and riser. (Method 2)



RESIDENTIAL BUILDING WITHOUT SDF ROOM & CABLE RISER (SCENARIO 2)

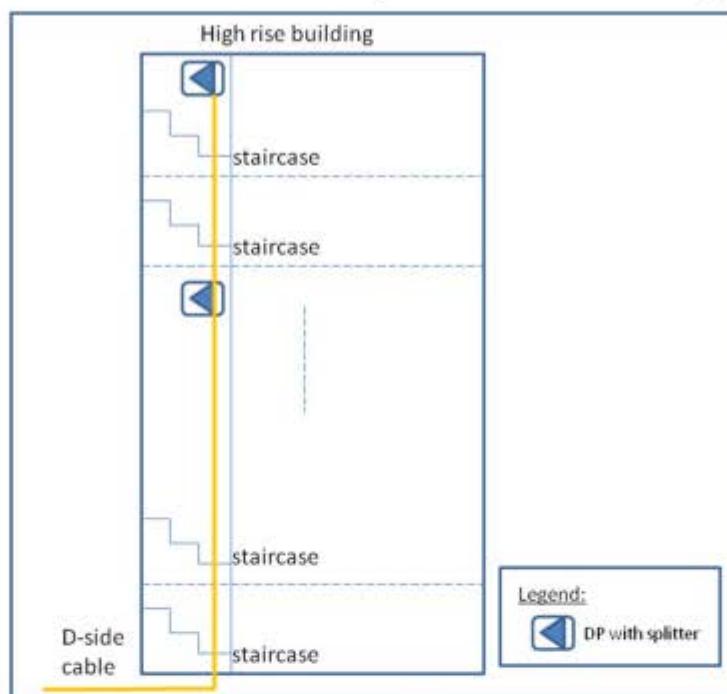


Figure 3: FTTH network at residential building without SDF and with riser.



Example of FTTH Installation



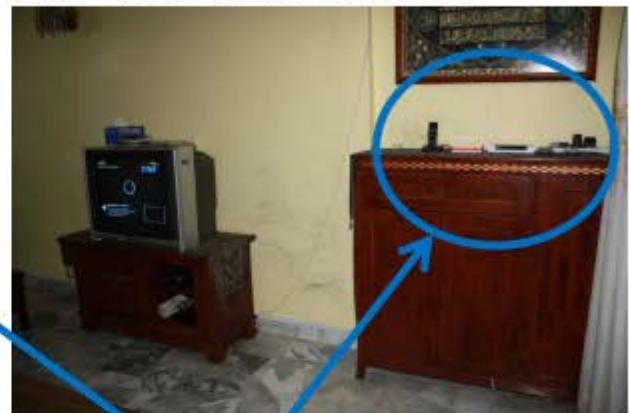
FTTH

1 Determining location of CPE

- Location of CPE (including BTU, RG, STB) must be suitable i.e. near the television.



Limited space



Best Location



FTTH

• Determining location of CPE



Best Location



FTTH

3 Quality of drilling works

- Installer must be skilled in performing drilling works to avoid damage to customer's wall.



FTTH

4 **Blocked existing underground cable duct**

- For certain customer premise with underground DP and cable duct, there are cases where the ducts are blocked. For blocked duct that cannot be recovered/rectified, new cable route need to be done. This would sometime involve hacking of concrete walls or floor tiling,



Example of Underground Installation for FTTH



Testing on Existing underground GI pipe. Ok but new piping required to place FTB.



Briefing to customer on external plan (to place FTB)

Example of Underground Installation for FTTH using Microduct



Example of Overhead Installation for FTTH



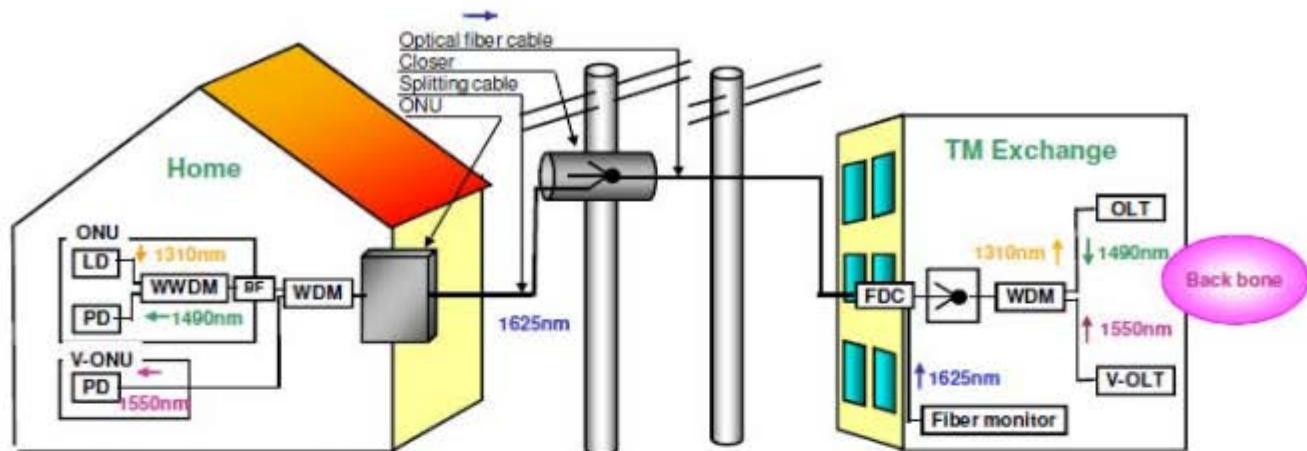
Example of inside house Installation for FTTH



FTTH Testing



FTTH NETWORK ARCHITECTURE



OLT : Optical Line Terminal

V-OLT : Video-Optical Line Terminal

WDM : Wavelength Division Multiplexing

FDC : Fiber Distribution Cabinet

WWDM : Wide Wavelength Division Multiplexing

V-ONU : Video Optical Network Unit

BF (Band pass Filter)

1310nm: Data (Up load)

1490nm: Data (Down load)

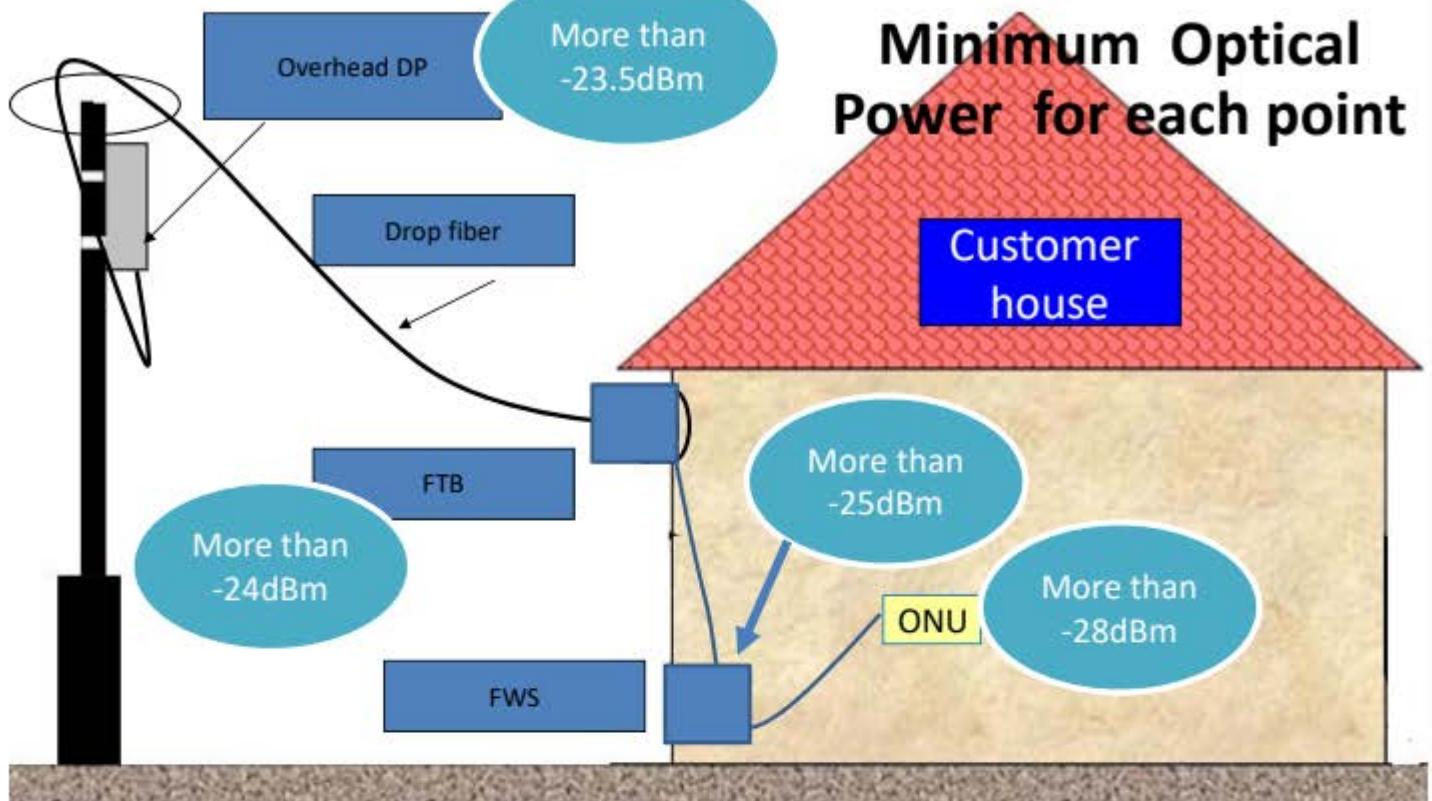
1550nm: Video (Down load)

1625nm: Surveillance

Check Power Level On Pole DP



Minimum Optical Power for each point

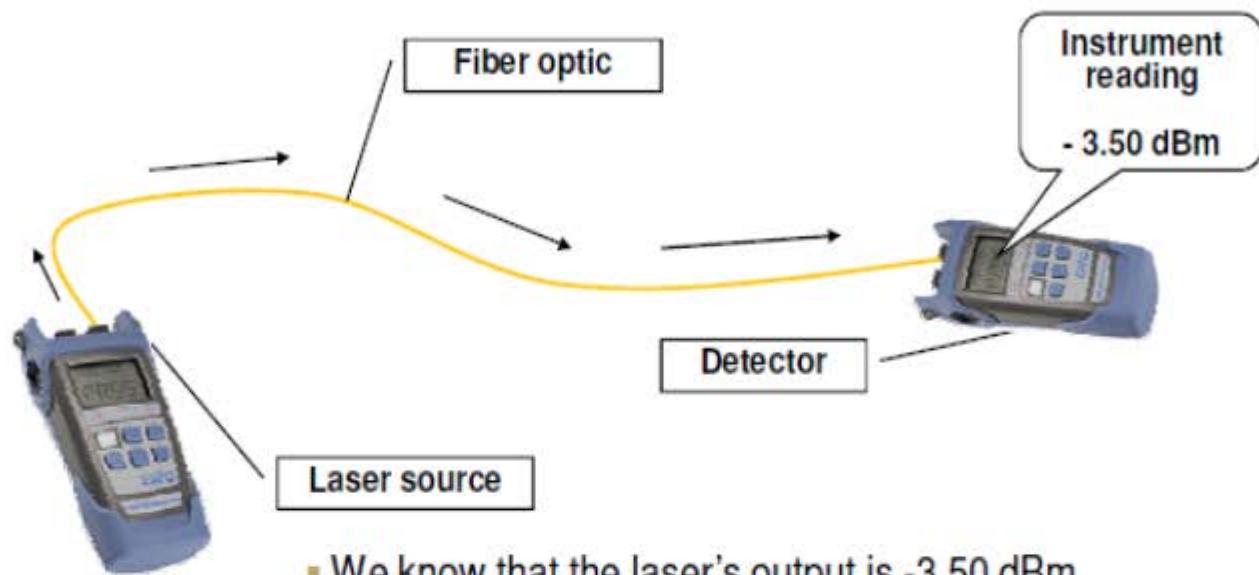


Use power meter to measure optical power at 1490nm.

MEASUREMENT UNITS

dBm

- The dBm is use to measure the output power of a light source



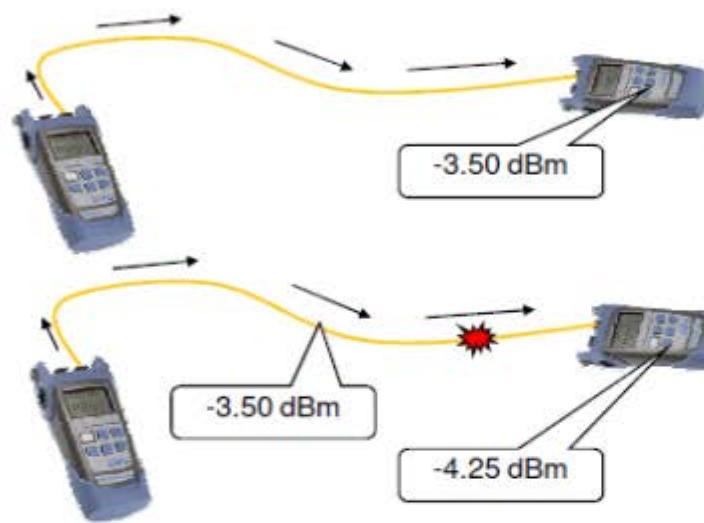
- We know that the laser's output is -3.50 dBm

dBm is refer to level of transmitting power, receiving power or instantaneous power in between

MEASUREMENT UNITS

dB (relative power)

- dB is the difference between 2 power measurements
- Take the -3.50 dBm laser shown previously



Laser output = -3.50 dBm

This is an event on the fiber and the detector reads -4.25 dBm

To calculate this difference:

$$(-3.50 \text{ dBm}) - (-4.25 \text{ dBm}) = 0.75 \text{ dB}$$

We have lost 0.75 dB

So the insertion loss is **-0.75 dB**



MEASUREMENT UNITS

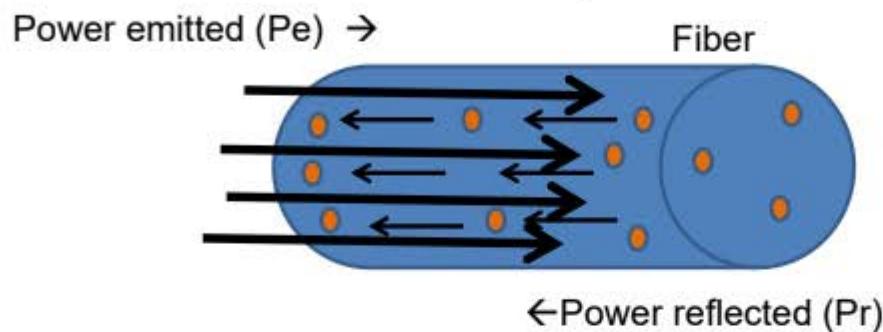
Optical Return Loss (ORL) (dB)

- Comes from the amount of energy lost within components and fiber due to back reflections
- We use the term « ORL » when speaking of the amount of energy returned by a section or an entire link
- Expressed as a positive value

Type of Splitter FDC & FDP	ORL UP	ORL DWN
2:8 & 1:8	50dB	32dB
2:4 & 1:8	47dB	32dB

What is Optical Return Loss (ORL)

$$\text{ORL} = 10 \log \frac{P_e}{P_r} \quad (\geq 0)$$



- The ORL can be measured using OTDR or OLTS

What is effect of high ORL value (low dB value)

- Increasing transmitting noise and reduce Optical Noise-to-Signal Ration (OSNR)
- Increase light source interference

How to reduce the ORL value (higher dB value)

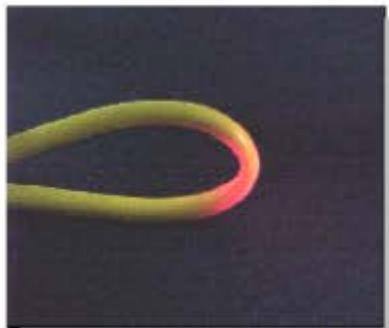
- Use low reflection connector (UPC, APC)
- Use optical isolator near the laser to reduce back reflection level

What is the allowable value for FTTH network ?

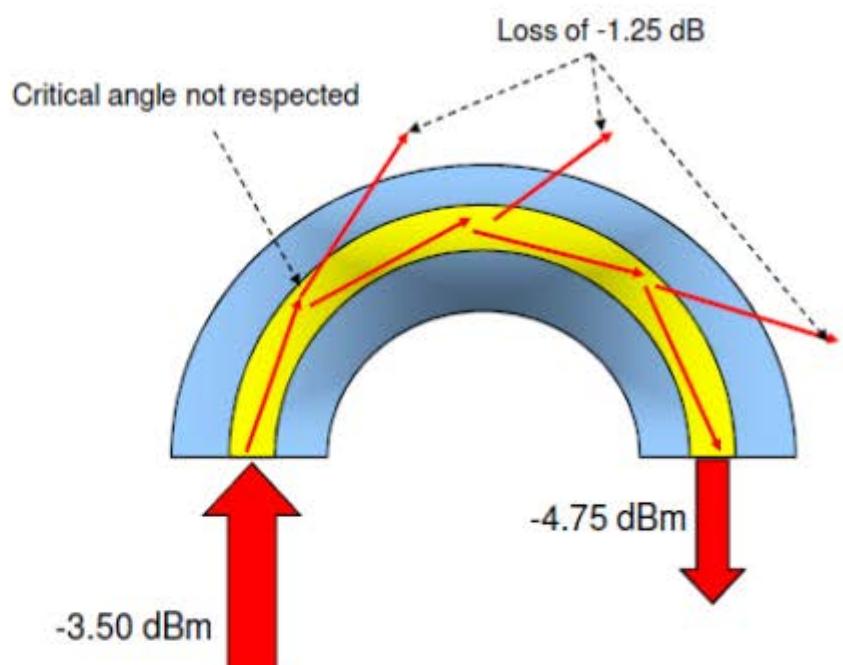
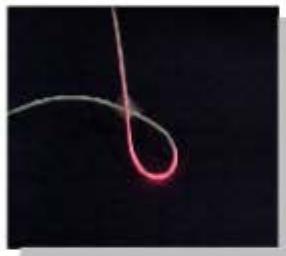


- ORL must be more than 50dB

MACROBENDING

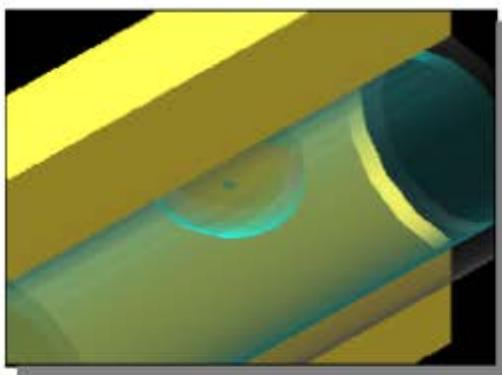


The minimal radius of curvature for singlemode is 3 cm

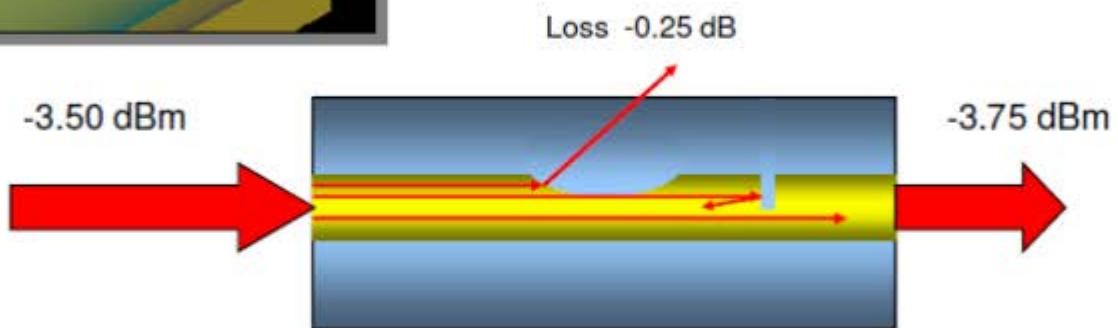


MICROBENDING

Microbendings



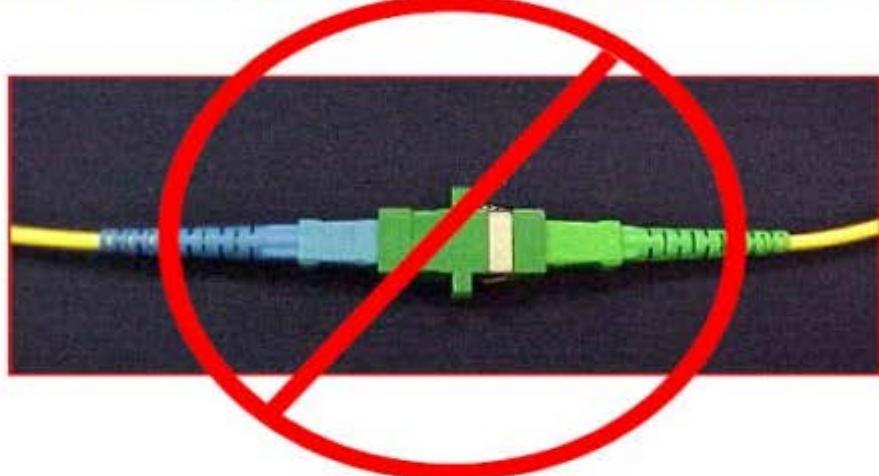
- Microbendings are created during fabrication or due excessive bending
- They create very minimal loss but can deteriorate the signal with time



TM

CONNECTORS

- !!! Warning !!!
- Angle Polished Connectors cannot be connected with Flat Polished Connectors!



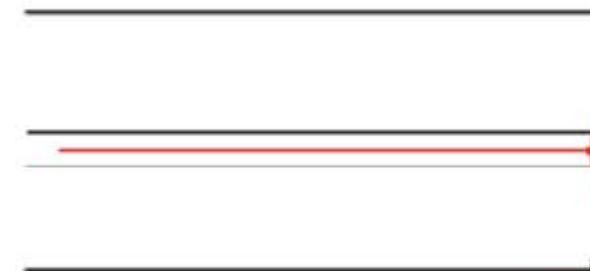
Cleaning Dirties



Dirty connector gets poor transmission quality:

- cause **Higher Insertion Loss**
- cause **Higher Return Loss**
- cause **Higher Bit Error Rate**

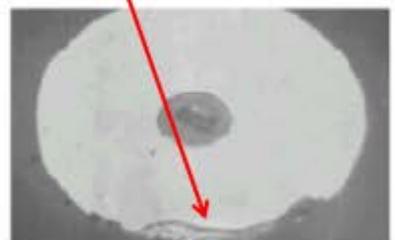
High return power may burn off the connector, transmitter



Can be seen using Fiber Probe

Particles

Heat!



From NTT, 2005

Fiber Probe →

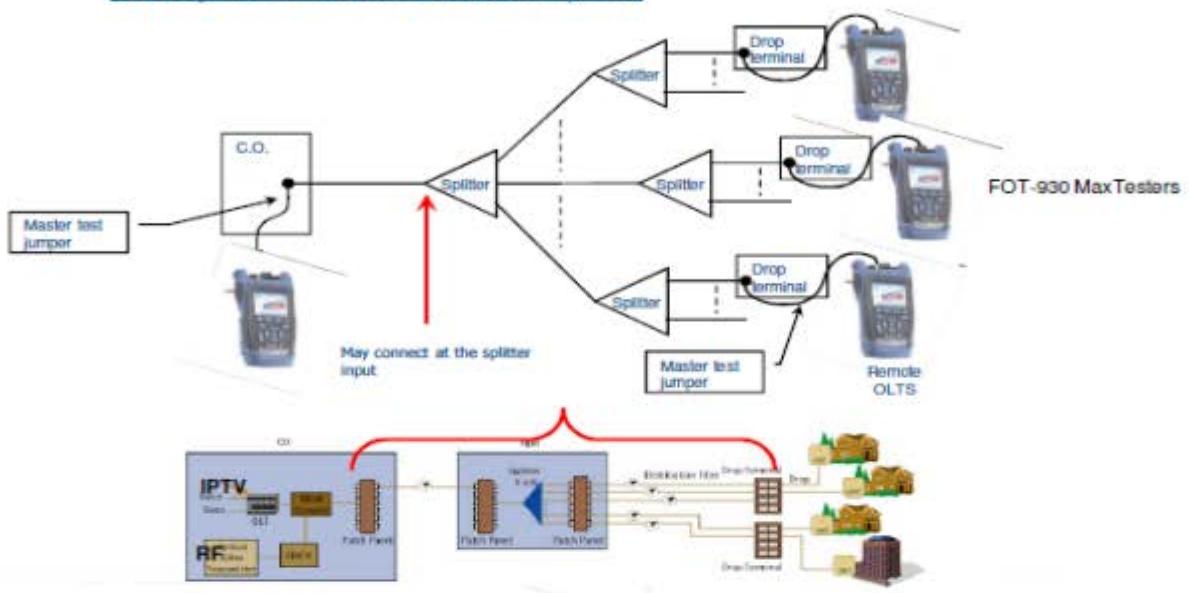


TESTING PARAMETERS

OLTS for Link Budget Certification

- 1) Insertion Loss (IL) - Splice, Splitter, Connector, Cable, & Macrobending
- 2) Optical Return Loss (ORL)

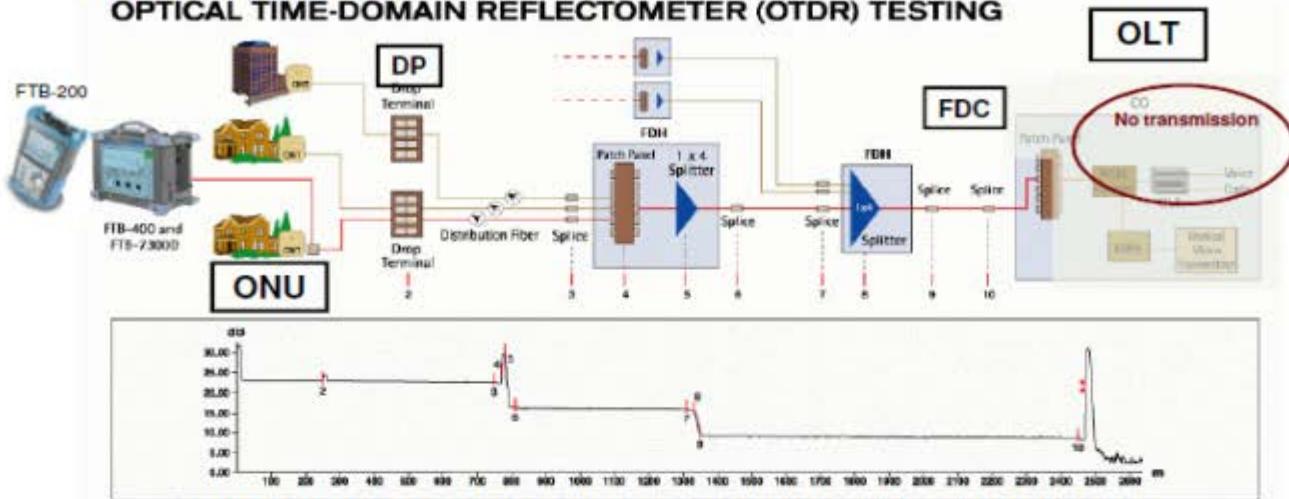
- Using FOT-930: works in pair.



TESTING PARAMETERS

Fiber loss, Splice loss, adapter loss, splitter loss, Fiber length, total ORL

OPTICAL TIME-DOMAIN REFLECTOMETER (OTDR) TESTING



- Testing from the optical network unit (ONU) provides an OTDR trace that is easier to interpret.
- Testing from the optical line terminal (OLT) will present an OTDR trace with up to 32 or 64 branches combined after the splitter.



OTDR

The sensitivity and the signal to noise ratio (SNR) of the receiver are improved greatly by averaging the returned signal.

The averaging depends mainly on:

- The pulse width used
- The length of the fiber
- The OTDR measurement range
- The processing speed



OTDR

Main OTDR specifications

- The Dynamic Range
- The Measurement Range
- The Attenuation Dead Zone
- The Event Dead Zone
- Minimum spacing between points
(spatial resolution)



Visual Fault Locator (VFL)

Fiber Checker
Visual Fault Locator



To locate fiber break





Thank you!

We Will Broaden Your Future

